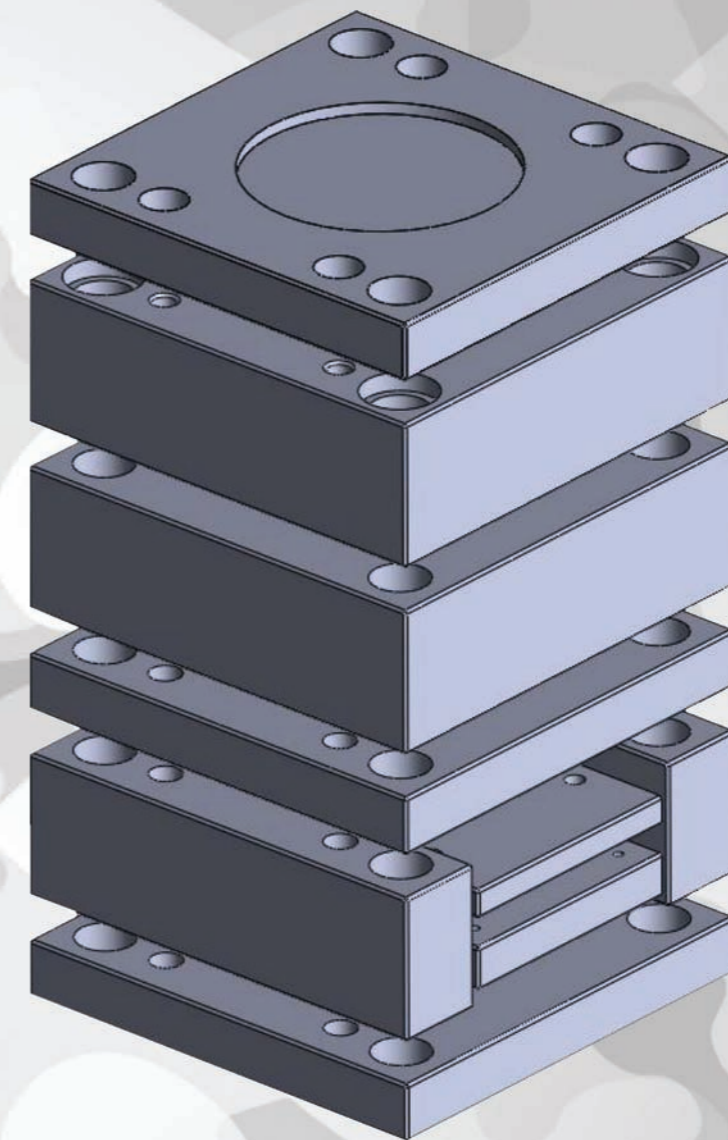


# **KORPUSY FORM**

SIEDZIBA  
MAGAZYN WYROBÓW PŁASKICH  
Akrostal Sp. z o.o.  
Garbatka 119  
64-610 Rogo no

ADRES KORESPONDENCYJNY  
MAGAZYN WYROBÓW OKR. GŁYCH  
Akrostal Sp. z o.o.  
Romana Maya 1  
61-371 Pozna

INFOLINIA HANDLOWA: 0801 00 31 31



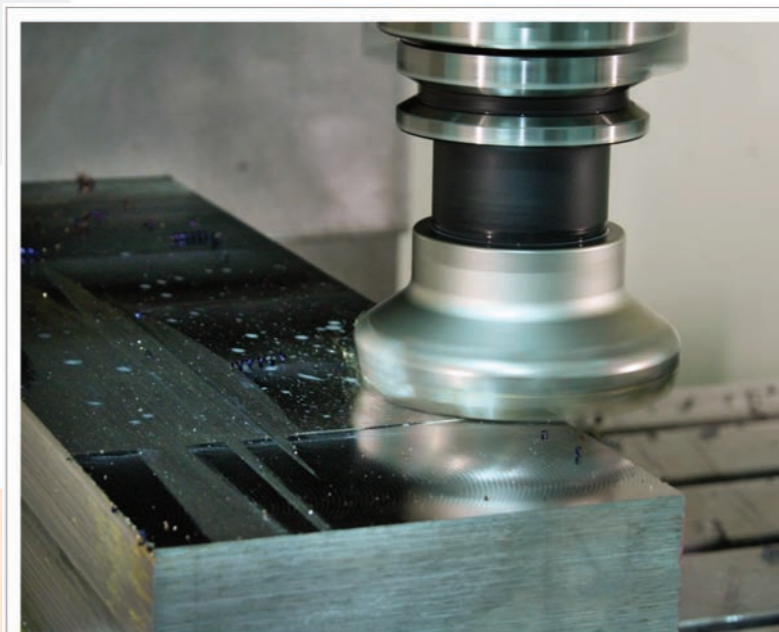


Oferujemy Państwu usługi z zakresu obróbki mechanicznej stali narzędziowych.

Nowoczesny park maszynowy, wzbogacony o obrabiarki CNC, gwarantuje wysoką precyzję i jakość wykonywanych detali.

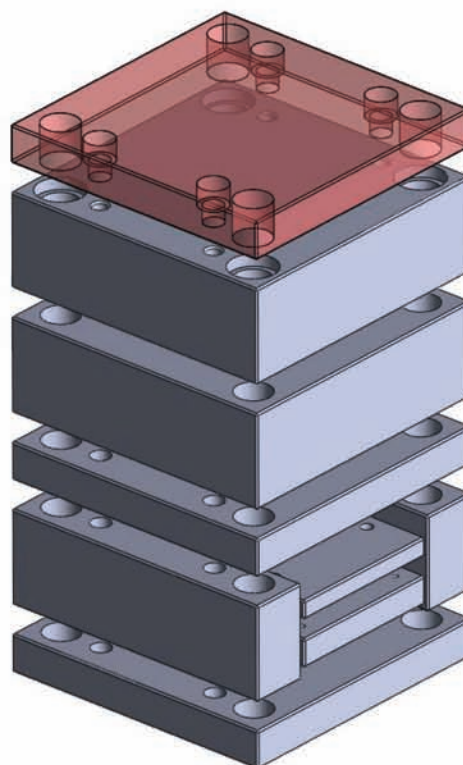
Dodatkowo świadczymy usługi frezowania i szlifowania płyt.

Stosowane przez nas metody pomiarowe i systemy kontrolne pozwalają na wykonywanie elementów najwyższej jakości.



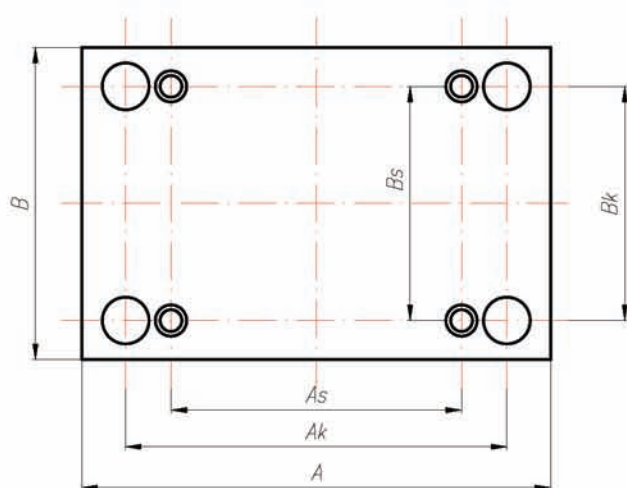
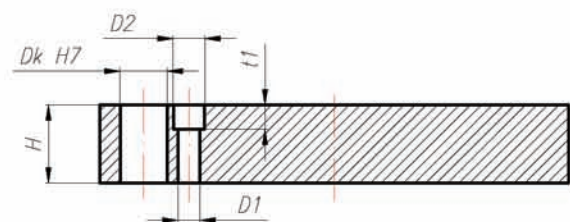
## AKS-11

Płyta mocująca standardowa



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |     | WYMIAR |     |     |     |     |     |    |    |    |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|--------|-----|-----|-----|-----|-----|----|----|----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196 | A      | B   | Ak  | Bk  | As  | Bs  | Dk | D1 | D2 | t1 |
| 1      | 156X156  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 156    | 156 | 122 | 122 | 72  | 122 | 20 | 11 | 18 | 13 |
| 2      | 156X196  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 196    | 156 | 156 | 120 | 114 | 126 | 20 | 11 | 18 | 13 |
| 3      | 156x246  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 246    | 156 | 212 | 122 | 162 | 122 | 20 | 11 | 18 | 13 |
| 4      | 156x296  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 296    | 156 | 262 | 122 | 212 | 122 | 20 | 11 | 18 | 13 |
| 5      | 190x246  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 196    | 196 | 152 | 154 | 100 | 154 | 26 | 11 | 18 | 13 |
| 6      | 196x196  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 246    | 190 | 202 | 148 | 150 | 148 | 26 | 11 | 18 | 13 |
| 7      | 196x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 296    | 196 | 244 | 150 | 186 | 150 | 30 | 14 | 20 | 16 |
| 8      | 196x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 346    | 196 | 294 | 150 | 236 | 150 | 30 | 14 | 20 | 16 |
| 9      | 196x396  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 396    | 196 | 344 | 144 | 274 | 144 | 30 | 14 | 20 | 16 |
| 10     | 218x246  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 246    | 218 | 202 | 176 | 140 | 176 | 26 | 11 | 18 | 13 |
| 11     | 218x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 296    | 218 | 244 | 172 | 186 | 172 | 30 | 14 | 20 | 16 |
| 12     | 246x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 246    | 246 | 200 | 200 | 130 | 200 | 30 | 14 | 20 | 16 |
| 13     | 246x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 296    | 246 | 244 | 200 | 186 | 200 | 30 | 14 | 20 | 16 |
| 14     | 246x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 346    | 246 | 294 | 194 | 224 | 194 | 30 | 14 | 20 | 16 |
| 15     | 246x396  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 396    | 246 | 340 | 198 | 284 | 198 | 30 | 14 | 20 | 16 |
| 16     | 246x446  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 446    | 246 | 394 | 194 | 324 | 194 | 30 | 14 | 20 | 16 |
| 17     | 246x496  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 496    | 246 | 444 | 194 | 374 | 194 | 30 | 14 | 20 | 16 |
| 18     | 296x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 296    | 296 | 244 | 250 | 186 | 250 | 30 | 14 | 20 | 16 |
| 19     | 296x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 346    | 296 | 294 | 244 | 224 | 244 | 30 | 14 | 20 | 16 |
| 20     | 296x396  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 396    | 296 | 340 | 248 | 284 | 248 | 30 | 14 | 20 | 16 |
| 21     | 296x446  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 446    | 296 | 394 | 244 | 324 | 244 | 30 | 14 | 20 | 16 |
| 22     | 296x496  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 496    | 296 | 444 | 244 | 374 | 244 | 30 | 14 | 20 | 16 |
| 23     | 296x546  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 546    | 296 | 494 | 244 | 424 | 244 | 30 | 14 | 20 | 16 |
| 24     | 296x596  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 596    | 296 | 544 | 244 | 474 | 244 | 30 | 14 | 20 | 16 |
| 25     | 346x346  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |     | 346    | 346 | 294 | 294 | 224 | 294 | 30 | 14 | 20 | 16 |
| 26     | 346x396  |           |    | ■  | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 396    | 346 | 316 | 274 | 230 | 274 | 42 | 18 | 26 | 18 |
| 27     | 346x446  |           |    | ○  | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 446    | 346 | 374 | 274 | 280 | 274 | 42 | 18 | 26 | 18 |
| 28     | 346x496  |           |    | ○  | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 496    | 346 | 416 | 274 | 330 | 274 | 42 | 18 | 26 | 18 |
| 29     | 346x546  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 546    | 346 | 474 | 274 | 380 | 274 | 42 | 18 | 26 | 18 |
| 30     | 346x596  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 596    | 346 | 524 | 274 | 430 | 274 | 42 | 18 | 26 | 18 |
| 31     | 396x396  |           |    | ■  | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |     | 396    | 396 | 324 | 324 | 230 | 324 | 42 | 18 | 26 | 18 |
| 32     | 396x446  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 446    | 396 | 374 | 324 | 280 | 324 | 42 | 18 | 26 | 18 |
| 33     | 396x496  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 496    | 396 | 424 | 324 | 330 | 324 | 42 | 18 | 26 | 18 |
| 34     | 396x546  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 546    | 396 | 466 | 324 | 380 | 324 | 42 | 18 | 26 | 18 |
| 35     | 396x596  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 596    | 396 | 524 | 324 | 430 | 324 | 42 | 18 | 26 | 18 |
| 36     | 446x446  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 446    | 446 | 374 | 374 | 280 | 374 | 42 | 18 | 26 | 18 |
| 37     | 446x496  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |     | 496    | 446 | 424 | 374 | 330 | 374 | 42 | 18 | 26 | 18 |

## AKS-11



**Material**

1.1730  
1.2311

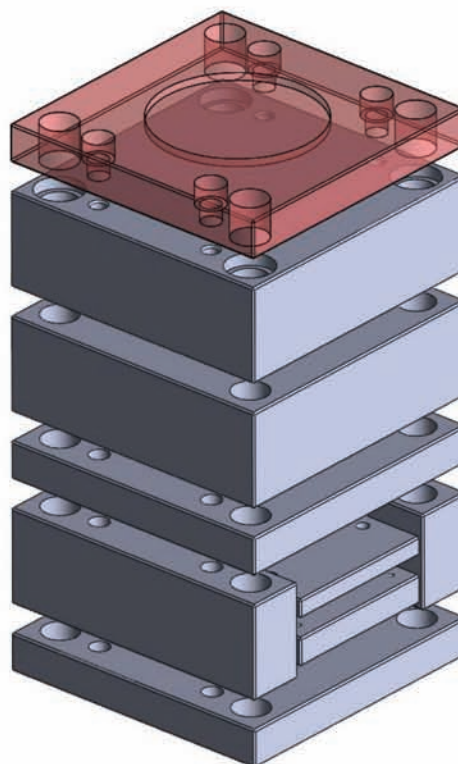
**Płyta**

■ dostępna  
○ na zapytanie

| WYMIAR |     |     |     |     |     |    |    |    |    |  | GRUBOŚĆ H |  |   |    |    |    |    |    |    |    |    |    |    |    | KORPUS |     |     |     |     |          |         |         |    |
|--------|-----|-----|-----|-----|-----|----|----|----|----|--|-----------|--|---|----|----|----|----|----|----|----|----|----|----|----|--------|-----|-----|-----|-----|----------|---------|---------|----|
| A      | B   | Ak  | Bk  | As  | Bs  | Dk | D1 | D2 | t1 |  |           |  | 9 | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116    | 136 | 156 | 176 | 196 | Gabaryty | Nr      |         |    |
| 546    | 446 | 474 | 374 | 380 | 374 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  |    |    |    |    |    |    |        |     |     |     |     | 446x546  | 38      |         |    |
| 596    | 446 | 524 | 374 | 430 | 374 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  |    |    |    |    |    |    |        |     |     |     |     |          | 446x596 | 39      |    |
| 696    | 446 | 624 | 374 | 530 | 374 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          | 446x696 | 40      |    |
| 496    | 496 | 424 | 424 | 330 | 424 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          | 496x496 | 41      |    |
| 546    | 496 | 474 | 424 | 380 | 424 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          | 496x546 | 42      |    |
| 596    | 496 | 524 | 424 | 430 | 424 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 496x596 | 43 |
| 696    | 496 | 624 | 424 | 530 | 424 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 496x696 | 44 |
| 546    | 546 | 474 | 474 | 380 | 474 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x546 | 45 |
| 596    | 546 | 524 | 474 | 430 | 474 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x596 | 46 |
| 696    | 546 | 624 | 474 | 530 | 474 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x696 | 47 |
| 696    | 296 | 624 | 224 | 530 | 224 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  |    |    |    |    |    |    |        |     |     |     |     |          |         | 296x696 | 48 |
| 696    | 346 | 624 | 274 | 530 | 274 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    | ○  | ○  |    |    |    |    |    |    |        |     |     |     |     |          |         | 346x696 | 49 |
| 796    | 346 | 724 | 274 | 630 | 274 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 346x796 | 50 |
| 696    | 396 | 624 | 324 | 530 | 324 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 396x696 | 51 |
| 796    | 396 | 724 | 324 | 630 | 324 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 396x796 | 52 |
| 896    | 396 | 824 | 324 | 730 | 324 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 396x896 | 53 |
| 796    | 446 | 724 | 374 | 630 | 374 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 446x796 | 54 |
| 896    | 446 | 824 | 374 | 730 | 374 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 446x896 | 55 |
| 796    | 496 | 692 | 392 | 574 | 392 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    | ○  |    |    |    |    |    |    |        |     |     |     |     |          |         | 496x796 | 56 |
| 896    | 496 | 792 | 392 | 674 | 392 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    | ○  |    |    |    |    |    |    |        |     |     |     |     |          |         | 496x896 | 57 |
| 996    | 496 | 892 | 392 | 774 | 392 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    | ○  |    |    |    |    |    |    |        |     |     |     |     |          |         | 496x996 | 58 |
| 796    | 546 | 692 | 442 | 574 | 442 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x796 | 59 |
| 896    | 546 | 792 | 442 | 674 | 442 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x896 | 60 |
| 996    | 546 | 892 | 442 | 774 | 442 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x996 | 61 |
| 596    | 596 | 524 | 524 | 430 | 524 | 42 | 18 | 26 | 18 |  |           |  |   |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 596x596 | 62 |
| 696    | 596 | 592 | 492 | 474 | 492 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 596x696 | 63 |
| 796    | 596 | 692 | 492 | 574 | 492 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 596x796 | 64 |
| 896    | 596 | 792 | 492 | 674 | 492 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 596x896 | 65 |
| 996    | 596 | 892 | 492 | 774 | 492 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 596x996 | 66 |
| 696    | 696 | 592 | 592 | 474 | 592 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 696x696 | 67 |
| 796    | 696 | 692 | 592 | 574 | 592 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 696x796 | 68 |
| 896    | 696 | 792 | 592 | 674 | 592 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 696x896 | 69 |
| 996    | 696 | 892 | 592 | 774 | 592 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 696x996 | 70 |
| 796    | 796 | 692 | 692 | 574 | 692 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 796x796 | 71 |
| 896    | 796 | 792 | 692 | 674 | 692 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 796x896 | 72 |
| 996    | 796 | 892 | 692 | 774 | 692 | 54 | 22 | 33 | 26 |  |           |  |   |    |    |    |    |    | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 796x996 | 73 |

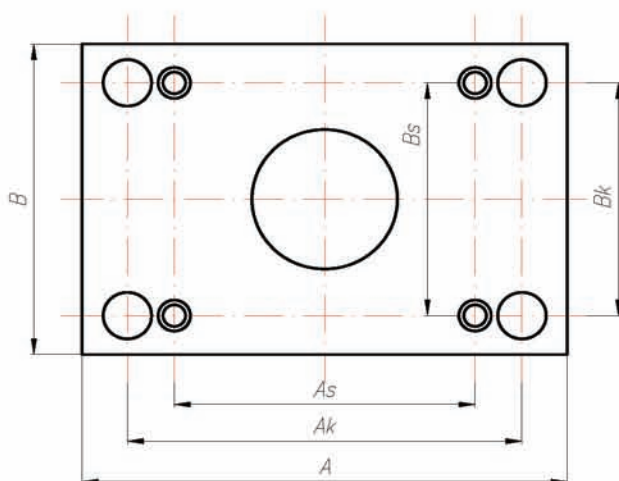
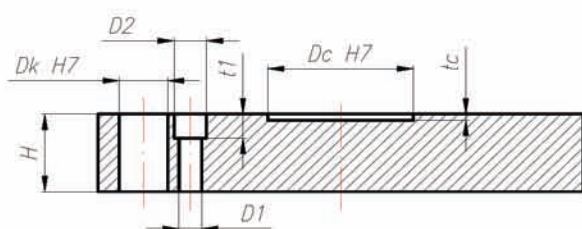
## AKS-12

Płyta mocująca standardowa  
Z otworem centrującym



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | WYMIAR |     |     |     |     |     |     |    |    |    |    |    |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|-----|-----|-----|-----|-----|-----|----|----|----|----|----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | A   | B   | Ak  | Bk  | As  | Bs  | Dk | D1 | D2 | t1 | Dc | tc |
| 1      | 156X156  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 156 | 156 | 122 | 122 | 72  | 122 | 20 | 11 | 18 | 13 | 90 | 4  |
| 2      | 156X196  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 196 | 156 | 156 | 120 | 114 | 126 | 20 | 11 | 18 | 13 | 90 | 4  |
| 3      | 156x246  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 156 | 212 | 122 | 162 | 122 | 20 | 11 | 18 | 13 | 90 | 4  |
| 4      | 156x296  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 156 | 262 | 122 | 212 | 122 | 20 | 11 | 18 | 13 | 90 | 4  |
| 5      | 190x246  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 196 | 196 | 152 | 154 | 100 | 154 | 26 | 11 | 18 | 13 | 90 | 4  |
| 6      | 196x196  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 190 | 202 | 148 | 150 | 148 | 26 | 11 | 18 | 13 | 90 | 4  |
| 7      | 196x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 196 | 244 | 150 | 186 | 150 | 30 | 14 | 20 | 16 | 90 | 4  |
| 8      | 196x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 346 | 196 | 294 | 150 | 236 | 150 | 30 | 14 | 20 | 16 | 90 | 4  |
| 9      | 196x396  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 196 | 344 | 144 | 274 | 144 | 30 | 14 | 20 | 16 | 90 | 4  |
| 10     | 218x246  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 218 | 202 | 176 | 140 | 176 | 26 | 11 | 18 | 13 | 90 | 4  |
| 11     | 218x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 218 | 244 | 172 | 186 | 172 | 30 | 14 | 20 | 16 | 90 | 4  |
| 12     | 246x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 246 | 200 | 200 | 130 | 200 | 30 | 14 | 20 | 16 | 90 | 4  |
| 13     | 246x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 246 | 244 | 200 | 186 | 200 | 30 | 14 | 20 | 16 | 90 | 4  |
| 14     | 246x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 346 | 246 | 294 | 194 | 224 | 194 | 30 | 14 | 20 | 16 | 90 | 4  |
| 15     | 246x396  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 246 | 340 | 198 | 284 | 198 | 30 | 14 | 20 | 16 | 90 | 4  |
| 16     | 246x446  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 446 | 246 | 394 | 194 | 324 | 194 | 30 | 14 | 20 | 16 | 90 | 4  |
| 17     | 246x496  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 496 | 246 | 444 | 194 | 374 | 194 | 30 | 14 | 20 | 16 | 90 | 4  |
| 18     | 296x296  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 296 | 244 | 250 | 186 | 250 | 30 | 14 | 20 | 16 | 90 | 4  |
| 19     | 296x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 346 | 296 | 294 | 244 | 224 | 244 | 30 | 14 | 20 | 16 | 90 | 4  |
| 20     | 296x396  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 296 | 340 | 248 | 284 | 248 | 30 | 14 | 20 | 16 | 90 | 4  |
| 21     | 296x446  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 394 | 244 | 324 | 244 | 30 | 14 | 20 | 16 | 90 | 4  |
| 22     | 296x496  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 496 | 296 | 444 | 244 | 374 | 244 | 30 | 14 | 20 | 16 | 90 | 4  |
| 23     | 296x546  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 546 | 296 | 494 | 244 | 424 | 244 | 30 | 14 | 20 | 16 | 90 | 4  |
| 24     | 296x596  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 596 | 296 | 544 | 244 | 474 | 244 | 30 | 14 | 20 | 16 | 90 | 4  |
| 25     | 346x346  |           |    | ■  | ■  |    |    |    |    |    |    |    |    |     |     |     |     |        | 346 | 346 | 294 | 294 | 224 | 294 | 30 | 14 | 20 | 16 | 90 | 4  |
| 26     | 346x396  |           |    | ■  | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 346 | 316 | 274 | 230 | 274 | 42 | 18 | 26 | 18 | 90 | 4  |
| 27     | 346x446  |           |    | ○  | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 374 | 274 | 280 | 274 | 42 | 18 | 26 | 18 | 90 | 4  |
| 28     | 346x496  |           |    | ○  | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 496 | 346 | 416 | 274 | 330 | 274 | 42 | 18 | 26 | 18 | 90 | 4  |
| 29     | 346x546  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 546 | 346 | 474 | 274 | 380 | 274 | 42 | 18 | 26 | 18 | 90 | 4  |
| 30     | 346x596  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 596 | 346 | 524 | 274 | 430 | 274 | 42 | 18 | 26 | 18 | 90 | 4  |
| 31     | 396x396  |           |    | ■  | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 396 | 324 | 324 | 230 | 324 | 42 | 18 | 26 | 18 | 90 | 4  |
| 32     | 396x446  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 446 | 396 | 374 | 324 | 280 | 324 | 42 | 18 | 26 | 18 | 90 | 4  |
| 33     | 396x496  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 496 | 396 | 424 | 324 | 330 | 324 | 42 | 18 | 26 | 18 | 90 | 4  |
| 34     | 396x546  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 546 | 396 | 466 | 324 | 380 | 324 | 42 | 18 | 26 | 18 | 90 | 4  |
| 35     | 396x596  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 524 | 324 | 430 | 324 | 42 | 18 | 26 | 18 | 90 | 4  |
| 36     | 446x446  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 446 | 446 | 374 | 374 | 280 | 374 | 42 | 18 | 26 | 18 | 90 | 4  |
| 37     | 446x496  |           |    |    | ○  | ○  |    |    |    |    |    |    |    |     |     |     |     |        | 496 | 446 | 424 | 374 | 330 | 374 | 42 | 18 | 26 | 18 | 90 | 4  |

## AKS-12



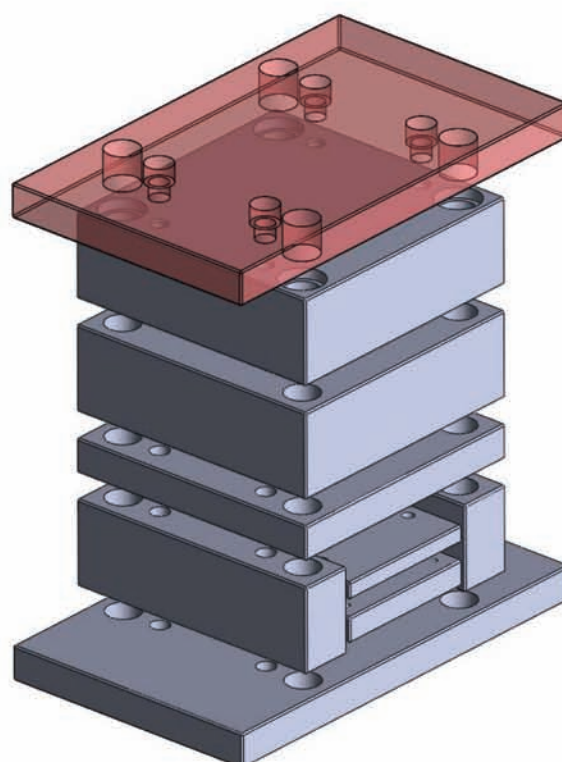
**Material**  
 1.1730  
 1.2311

**Płyta**  
 ■ dostępna  
 ○ na zapytanie

| WYMIAR |     |     |     |     |     |    |    |    |    |    |    |  | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | KORPUS |     |     |          |         |         |    |
|--------|-----|-----|-----|-----|-----|----|----|----|----|----|----|--|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|----------|---------|---------|----|
| A      | B   | Ak  | Bk  | As  | Bs  | Dk | D1 | D2 | t1 | Dc | tc |  | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | Gabaryty | Nr      |         |    |
| 546    | 446 | 474 | 374 | 380 | 374 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |        |     |     | 446x546  | 38      |         |    |
| 596    | 446 | 524 | 374 | 430 | 374 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |        |     |     |          | 446x596 | 39      |    |
| 696    | 446 | 624 | 374 | 530 | 374 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 446x696 | 40      |    |
| 496    | 496 | 424 | 424 | 330 | 424 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 496x496 | 41      |    |
| 546    | 496 | 474 | 424 | 380 | 424 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 496x546 | 42      |    |
| 596    | 496 | 524 | 424 | 430 | 424 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 496x596 | 43      |    |
| 696    | 496 | 624 | 424 | 530 | 424 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 496x696 | 44      |    |
| 546    | 546 | 474 | 474 | 380 | 474 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 546x546 | 45      |    |
| 596    | 546 | 524 | 474 | 430 | 474 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 546x596 | 46      |    |
| 696    | 546 | 624 | 474 | 530 | 474 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 546x696 | 47      |    |
| 696    | 296 | 624 | 224 | 530 | 224 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 296x696 | 48      |    |
| 696    | 346 | 624 | 274 | 530 | 274 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 346x696 | 49      |    |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 346x796 | 50 |
| 696    | 396 | 624 | 324 | 530 | 324 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 396x696 | 51      |    |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 396x796 | 52 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 396x896 | 53 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 446x796 | 54 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 446x896 | 55 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 496x796 | 56 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 496x896 | 57 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 496x996 | 58 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 546x796 | 59 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 546x896 | 60 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 546x996 | 61 |
| 596    | 596 | 524 | 524 | 430 | 524 | 42 | 18 | 26 | 18 | 90 | 4  |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 596x596 | 62      |    |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x696 | 63 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x796 | 64 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x896 | 65 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x996 | 66 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x696 | 67 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x796 | 68 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x896 | 69 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x996 | 70 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 796x796 | 71 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 796x896 | 72 |
|        |     |     |     |     |     |    |    |    |    |    |    |  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 796x996 | 73 |

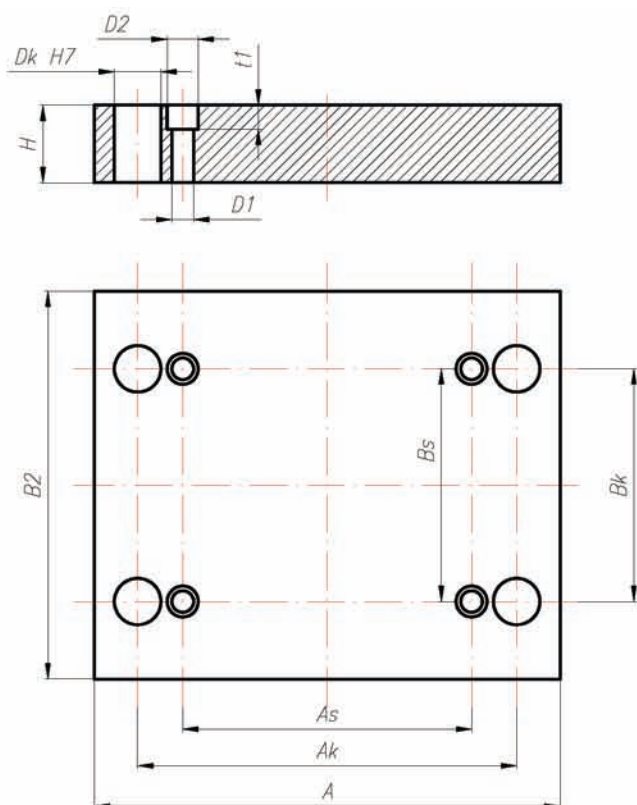
## AKS-13

Płyta mocująca poszerzona



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | WYMIAR |     |     |     |     |    |     |     |    |    |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|-----|-----|-----|-----|----|-----|-----|----|----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | A   | B2  | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 |
| 1      | 156X156  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 156 | 206 | 122 | 122 | 20 | 72  | 122 | 11 | 18 | 13 |
| 2      | 156X196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 196 | 206 | 156 | 120 | 20 | 114 | 126 | 11 | 18 | 13 |
| 3      | 156x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 196 | 212 | 122 | 20 | 162 | 122 | 11 | 18 | 13 |
| 4      | 156x296  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 196 | 262 | 122 | 20 | 212 | 122 | 11 | 18 | 13 |
| 5      | 190x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 196 | 246 | 152 | 154 | 26 | 100 | 154 | 11 | 18 | 13 |
| 6      | 196x196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 254 | 202 | 148 | 26 | 150 | 148 | 11 | 18 | 13 |
| 7      | 196x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 246 | 244 | 150 | 30 | 186 | 150 | 14 | 20 | 16 |
| 8      | 196x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 346 | 246 | 294 | 150 | 30 | 236 | 150 | 14 | 20 | 16 |
| 9      | 196x396  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 246 | 344 | 144 | 30 | 274 | 144 | 14 | 20 | 16 |
| 10     | 218x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 276 | 202 | 176 | 26 | 140 | 176 | 11 | 18 | 13 |
| 11     | 218x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 276 | 244 | 172 | 30 | 186 | 172 | 14 | 20 | 16 |
| 12     | 246x246  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 246 | 256 | 200 | 200 | 30 | 130 | 200 | 14 | 20 | 16 |
| 13     | 246x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 296 | 244 | 200 | 30 | 186 | 200 | 14 | 20 | 16 |
| 14     | 246x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 346 | 296 | 294 | 194 | 30 | 224 | 194 | 14 | 20 | 16 |
| 15     | 246x396  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 296 | 340 | 198 | 30 | 284 | 198 | 14 | 20 | 16 |
| 16     | 246x446  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 394 | 194 | 30 | 324 | 194 | 14 | 20 | 16 |
| 17     | 246x496  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 496 | 296 | 444 | 194 | 30 | 374 | 194 | 14 | 20 | 16 |
| 18     | 296x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 346 | 244 | 250 | 30 | 186 | 250 | 14 | 20 | 16 |
| 19     | 296x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 346 | 346 | 294 | 244 | 30 | 224 | 244 | 14 | 20 | 16 |
| 20     | 296x396  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 346 | 340 | 248 | 30 | 284 | 248 | 14 | 20 | 16 |
| 21     | 296x446  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 394 | 244 | 30 | 324 | 244 | 14 | 20 | 16 |
| 22     | 296x496  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 496 | 346 | 444 | 244 | 30 | 374 | 244 | 14 | 20 | 16 |
| 23     | 296x546  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 546 | 346 | 494 | 244 | 30 | 424 | 244 | 14 | 20 | 16 |
| 24     | 296x596  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 596 | 346 | 544 | 244 | 30 | 474 | 244 | 14 | 20 | 16 |
| 25     | 346x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 346 | 396 | 294 | 294 | 30 | 224 | 294 | 14 | 20 | 16 |
| 26     | 346x396  |           |    |    | ■  | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 396 | 316 | 274 | 42 | 230 | 274 | 18 | 26 | 18 |
| 27     | 346x446  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 446 | 396 | 374 | 274 | 42 | 280 | 274 | 18 | 26 | 18 |
| 28     | 346x496  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 496 | 396 | 416 | 274 | 42 | 330 | 274 | 18 | 26 | 18 |
| 29     | 346x546  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 546 | 396 | 474 | 274 | 42 | 380 | 274 | 18 | 26 | 18 |
| 30     | 346x596  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 524 | 274 | 42 | 430 | 274 | 18 | 26 | 18 |
| 31     | 396x396  |           |    |    | ■  | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 446 | 324 | 324 | 42 | 230 | 324 | 18 | 26 | 18 |
| 32     | 396x446  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 446 | 446 | 374 | 324 | 42 | 280 | 324 | 18 | 26 | 18 |
| 33     | 396x496  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 496 | 446 | 424 | 324 | 42 | 330 | 324 | 18 | 26 | 18 |
| 34     | 396x546  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 546 | 496 | 466 | 324 | 42 | 380 | 324 | 18 | 26 | 18 |
| 35     | 396x596  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 496 | 524 | 324 | 42 | 430 | 324 | 18 | 26 | 18 |
| 36     | 446x446  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 446 | 546 | 374 | 374 | 42 | 280 | 374 | 18 | 26 | 18 |
| 37     | 446x496  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 496 | 546 | 424 | 374 | 42 | 330 | 374 | 18 | 26 | 18 |

## AKS-13



**Material**

1.1730  
1.2311

**Płyta**

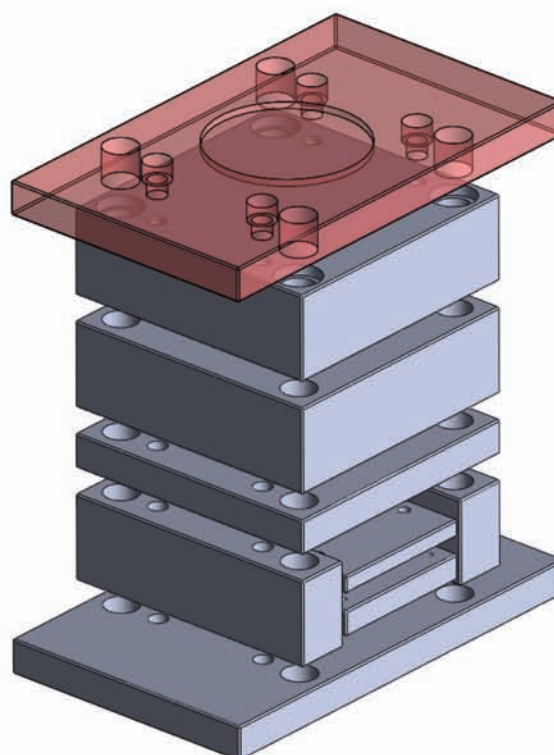
■ dostępna  
○ na zapytanie

| WYMIAR |     |     |     |    |     |     |    |    |    |  | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | KORPUS |          |         |    |
|--------|-----|-----|-----|----|-----|-----|----|----|----|--|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|----------|---------|----|
| A      | B2  | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 |  | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | Gabaryty | Nr      |    |
| 546    | 546 | 474 | 374 | 42 | 380 | 374 | 18 | 26 | 18 |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 446x546  | 38      |    |
| 596    | 546 | 524 | 374 | 42 | 430 | 374 | 18 | 26 | 18 |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        |          | 446x596 | 39 |
| 696    | 546 | 624 | 374 | 42 | 530 | 374 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 446x696 | 40 |
| 496    | 596 | 424 | 424 | 42 | 330 | 424 | 18 | 26 | 18 |  |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 496x496 | 41 |
| 546    | 596 | 474 | 424 | 42 | 380 | 424 | 18 | 26 | 18 |  |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 496x546 | 42 |
| 596    | 596 | 524 | 424 | 42 | 430 | 424 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 496x596 | 43 |
| 696    | 596 | 624 | 424 | 42 | 530 | 424 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 496x696 | 44 |
| 546    | 646 | 474 | 474 | 42 | 380 | 474 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 546x546 | 45 |
| 596    | 646 | 524 | 474 | 42 | 430 | 474 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 546x596 | 46 |
| 696    | 646 | 624 | 474 | 42 | 530 | 474 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 546x696 | 47 |
| 696    | 346 | 624 | 224 | 42 | 530 | 224 | 18 | 26 | 18 |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        |          | 296x696 | 48 |
| 696    | 446 | 624 | 274 | 42 | 530 | 274 | 18 | 26 | 18 |  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        |          | 346x696 | 49 |
| 796    | 446 | 724 | 274 | 42 | 630 | 274 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 346x796 | 50 |
| 696    | 496 | 624 | 324 | 42 | 530 | 324 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 396x696 | 51 |
| 796    | 496 | 724 | 324 | 42 | 630 | 324 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 396x796 | 52 |
| 896    | 496 | 824 | 324 | 42 | 730 | 324 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 396x896 | 53 |
| 796    | 546 | 724 | 374 | 42 | 630 | 374 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 446x796 | 54 |
| 896    | 546 | 824 | 374 | 42 | 730 | 374 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 446x896 | 55 |
| 796    | 596 | 692 | 392 | 54 | 574 | 392 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 496x796 | 56 |
| 896    | 596 | 792 | 392 | 54 | 674 | 392 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 496x896 | 57 |
| 996    | 596 | 892 | 392 | 54 | 774 | 392 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 496x996 | 58 |
| 796    | 656 | 692 | 442 | 54 | 574 | 442 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 546x796 | 59 |
| 896    | 646 | 792 | 442 | 54 | 674 | 442 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 546x896 | 60 |
| 996    | 646 | 892 | 442 | 54 | 774 | 442 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 546x996 | 61 |
| 596    | 696 | 524 | 524 | 42 | 430 | 524 | 18 | 26 | 18 |  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |     |     |        |          | 596x596 | 62 |
| 696    | 696 | 592 | 492 | 54 | 474 | 492 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 596x696 | 63 |
| 796    | 696 | 692 | 492 | 54 | 574 | 492 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 596x796 | 64 |
| 896    | 696 | 792 | 492 | 54 | 674 | 492 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 596x896 | 65 |
| 996    | 696 | 892 | 492 | 54 | 774 | 492 | 22 | 33 | 26 |  |           |    |    |    |    |    | ○  |    |    |    |    |    |     |     |     |     |        |          | 596x996 | 66 |
| 696    | 796 | 592 | 592 | 54 | 474 | 592 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 696x696 | 67 |
| 796    | 796 | 692 | 592 | 54 | 574 | 592 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 696x796 | 68 |
| 896    | 796 | 792 | 592 | 54 | 674 | 592 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 696x896 | 69 |
| 996    | 796 | 892 | 592 | 54 | 774 | 592 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 696x996 | 70 |
| 796    | 896 | 692 | 692 | 54 | 574 | 692 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 796x796 | 71 |
| 896    | 896 | 792 | 692 | 54 | 674 | 692 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 796x896 | 72 |
| 996    | 896 | 892 | 692 | 54 | 774 | 692 | 22 | 33 | 26 |  |           |    |    |    |    |    |    |    |    |    | ○  |    |     |     |     |     |        |          | 796x996 | 73 |



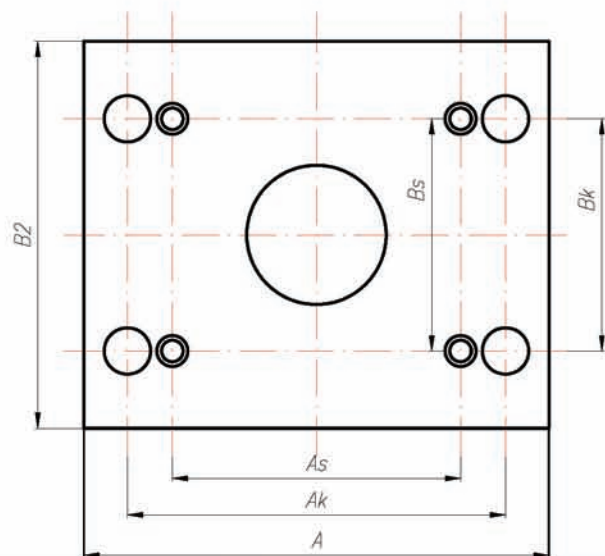
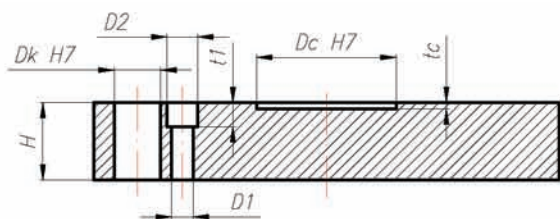
## AKS-14

**Płyta mocująca poszerzona  
Z otworem centrującym**



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | WYMIAR |     |     |     |     |    |     |     |    |    |    |    |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|-----|-----|-----|-----|----|-----|-----|----|----|----|----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | A   | B2  | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 | Dc | tc |
| 1      | 156X156  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 156 | 206 | 122 | 122 | 20 | 72  | 122 | 11 | 18 | 13 | 90 | 4  |
| 2      | 156X196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 196 | 206 | 156 | 120 | 20 | 114 | 126 | 11 | 18 | 13 | 90 | 4  |
| 3      | 156x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 196 | 212 | 122 | 20 | 162 | 122 | 11 | 18 | 13 | 90 | 4  |
| 4      | 156x296  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 196 | 262 | 122 | 20 | 212 | 122 | 11 | 18 | 13 | 90 | 4  |
| 5      | 190x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 196 | 246 | 152 | 154 | 26 | 100 | 154 | 11 | 18 | 13 | 90 | 4  |
| 6      | 196x196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 254 | 202 | 148 | 26 | 150 | 148 | 11 | 18 | 13 | 90 | 4  |
| 7      | 196x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 246 | 244 | 150 | 30 | 186 | 150 | 14 | 20 | 16 | 90 | 4  |
| 8      | 196x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 346 | 246 | 294 | 150 | 30 | 236 | 150 | 14 | 20 | 16 | 90 | 4  |
| 9      | 196x396  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 246 | 344 | 144 | 30 | 274 | 144 | 14 | 20 | 16 | 90 | 4  |
| 10     | 218x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 276 | 202 | 176 | 26 | 140 | 176 | 11 | 18 | 13 | 90 | 4  |
| 11     | 218x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 276 | 244 | 172 | 30 | 186 | 172 | 14 | 20 | 16 | 90 | 4  |
| 12     | 246x246  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 246 | 256 | 200 | 200 | 30 | 130 | 200 | 14 | 20 | 16 | 90 | 4  |
| 13     | 246x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 296 | 244 | 200 | 30 | 186 | 200 | 14 | 20 | 16 | 90 | 4  |
| 14     | 246x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 346 | 296 | 294 | 194 | 30 | 224 | 194 | 14 | 20 | 16 | 90 | 4  |
| 15     | 246x396  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 296 | 340 | 198 | 30 | 284 | 198 | 14 | 20 | 16 | 90 | 4  |
| 16     | 246x446  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 394 | 194 | 30 | 324 | 194 | 14 | 20 | 16 | 90 | 4  |
| 17     | 246x496  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 496 | 296 | 444 | 194 | 30 | 374 | 194 | 14 | 20 | 16 | 90 | 4  |
| 18     | 296x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 346 | 244 | 250 | 30 | 186 | 250 | 14 | 20 | 16 | 90 | 4  |
| 19     | 296x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 346 | 346 | 294 | 244 | 30 | 224 | 244 | 14 | 20 | 16 | 90 | 4  |
| 20     | 296x396  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 346 | 340 | 248 | 30 | 284 | 248 | 14 | 20 | 16 | 90 | 4  |
| 21     | 296x446  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 394 | 244 | 30 | 324 | 244 | 14 | 20 | 16 | 90 | 4  |
| 22     | 296x496  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 496 | 346 | 444 | 244 | 30 | 374 | 244 | 14 | 20 | 16 | 90 | 4  |
| 23     | 296x546  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 546 | 346 | 494 | 244 | 30 | 424 | 244 | 14 | 20 | 16 | 90 | 4  |
| 24     | 296x596  |           |    |    |    |    | ○  |    |    |    |    |    |    |     |     |     |     |        | 596 | 346 | 544 | 244 | 30 | 474 | 244 | 14 | 20 | 16 | 90 | 4  |
| 25     | 346x346  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 346 | 396 | 294 | 294 | 30 | 224 | 294 | 14 | 20 | 16 | 90 | 4  |
| 26     | 346x396  |           |    |    | ■  | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 396 | 316 | 274 | 42 | 230 | 274 | 18 | 26 | 18 | 90 | 4  |
| 27     | 346x446  |           |    |    | ○  | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 446 | 396 | 374 | 274 | 42 | 280 | 274 | 18 | 26 | 18 | 90 | 4  |
| 28     | 346x496  |           |    |    | ○  | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 496 | 396 | 416 | 274 | 42 | 330 | 274 | 18 | 26 | 18 | 90 | 4  |
| 29     | 346x546  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 546 | 396 | 474 | 274 | 42 | 380 | 274 | 18 | 26 | 18 | 90 | 4  |
| 30     | 346x596  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 524 | 274 | 42 | 430 | 274 | 18 | 26 | 18 | 90 | 4  |
| 31     | 396x396  |           |    |    | ■  | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 446 | 324 | 324 | 42 | 230 | 324 | 18 | 26 | 18 | 90 | 4  |
| 32     | 396x446  |           |    |    | ○  | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 446 | 446 | 374 | 324 | 42 | 280 | 324 | 18 | 26 | 18 | 90 | 4  |
| 33     | 396x496  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 496 | 446 | 424 | 324 | 42 | 330 | 324 | 18 | 26 | 18 | 90 | 4  |
| 34     | 396x546  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 546 | 496 | 466 | 324 | 42 | 380 | 324 | 18 | 26 | 18 | 90 | 4  |
| 35     | 396x596  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 596 | 496 | 524 | 324 | 42 | 430 | 324 | 18 | 26 | 18 | 90 | 4  |
| 36     | 446x446  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 446 | 546 | 374 | 374 | 42 | 280 | 374 | 18 | 26 | 18 | 90 | 4  |
| 37     | 446x496  |           |    |    |    | ○  | ○  |    |    |    |    |    |    |     |     |     |     |        | 496 | 546 | 424 | 374 | 42 | 330 | 374 | 18 | 26 | 18 | 90 | 4  |

## AKS-14



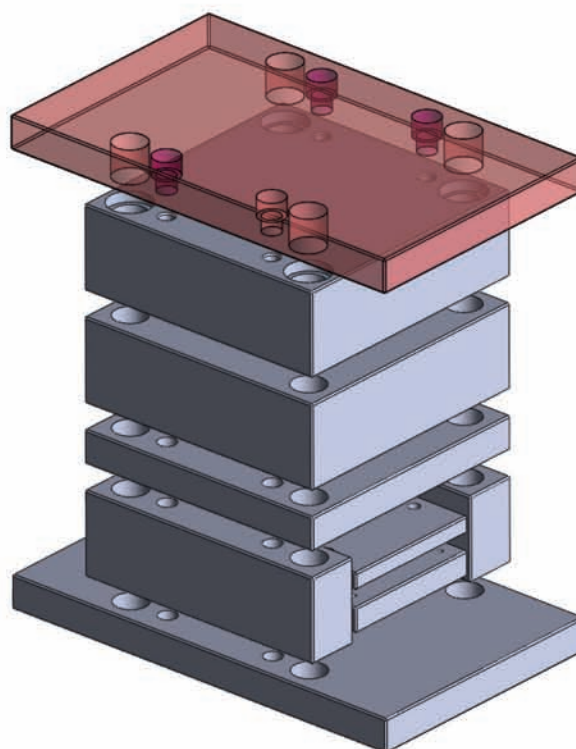
**Material**  
 1.1730  
 1.2311

**Płyta**  
 ■ dostępna  
 ○ na zapytanie

| WYMIAR |     |     |     |    |     |     |    |    |    |    |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | KORPUS |     |     |          |         |         |    |
|--------|-----|-----|-----|----|-----|-----|----|----|----|----|----|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|----------|---------|---------|----|
| A      | B2  | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 | Dc | tc | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | Gabaryty | Nr      |         |    |
| 546    | 546 | 474 | 374 | 42 | 380 | 374 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     | 446x546  | 38      |         |    |
| 596    | 546 | 524 | 374 | 42 | 430 | 374 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |        |     |     |          | 446x596 | 39      |    |
| 696    | 546 | 624 | 374 | 42 | 530 | 374 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 446x696 | 40      |    |
| 496    | 596 | 424 | 424 | 42 | 330 | 424 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 496x496 | 41      |    |
| 546    | 596 | 474 | 424 | 42 | 380 | 424 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 496x546 | 42      |    |
| 596    | 596 | 524 | 424 | 42 | 430 | 424 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 496x596 | 43      |    |
| 696    | 596 | 624 | 424 | 42 | 530 | 424 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 496x696 | 44      |    |
| 546    | 646 | 474 | 474 | 42 | 380 | 474 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 546x546 | 45      |    |
| 596    | 646 | 524 | 474 | 42 | 430 | 474 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 546x596 | 46      |    |
| 696    | 646 | 624 | 474 | 42 | 530 | 474 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    |    | ○  | ○  |    |    |    |     |     |        |     |     |          | 546x696 | 47      |    |
| 696    | 346 | 624 | 224 | 42 | 530 | 224 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 296x696 | 48      |    |
| 696    | 446 | 624 | 274 | 42 | 530 | 274 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 346x696 | 49      |    |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 346x796 | 50 |
| 696    | 496 | 624 | 324 | 42 | 530 | 324 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 396x696 | 51      |    |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 396x796 | 52 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 396x896 | 53 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 446x796 | 54 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 446x896 | 55 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 496x796 | 56 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 496x896 | 57 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 496x996 | 58 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 546x796 | 59 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 546x896 | 60 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 546x996 | 61 |
| 596    | 696 | 524 | 524 | 42 | 430 | 524 | 18 | 26 | 18 | 90 | 4  |           |    |    |    |    |    | ○  | ○  |    |    |    |    |     |     |        |     |     |          | 596x596 | 62      |    |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x696 | 63 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x796 | 64 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x896 | 65 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 596x996 | 66 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x696 | 67 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x796 | 68 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x896 | 69 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 696x996 | 70 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 796x796 | 71 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 796x896 | 72 |
|        |     |     |     |    |     |     |    |    |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |        |     |     |          |         | 796x996 | 73 |

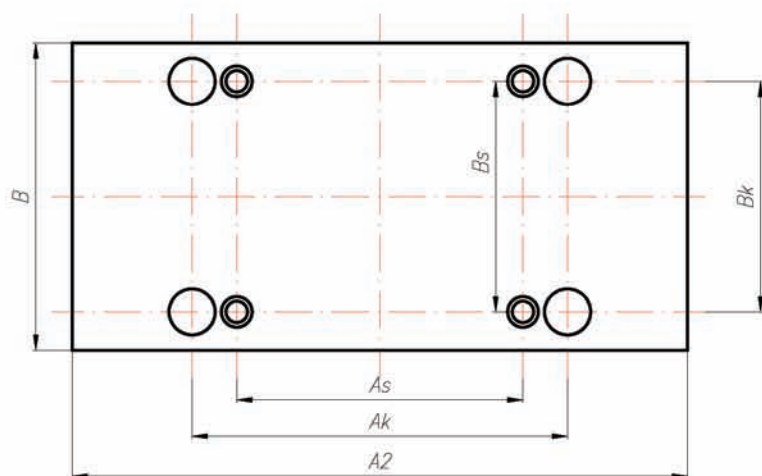
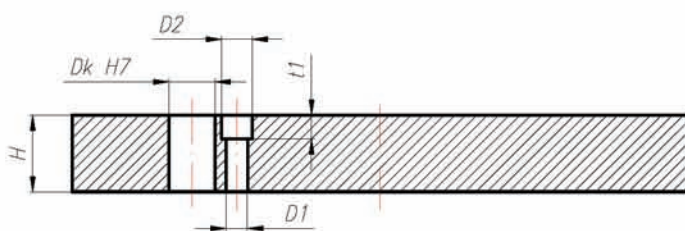
## AKS-15

Płyta mocująca wydłużona



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | WYMIAR |     |     |     |     |    |     |     |    |    |    |  |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|-----|-----|-----|-----|----|-----|-----|----|----|----|--|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | A2  | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 |  |
| 1      | 156X156  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 156 | 122 | 122 | 20 | 72  | 122 | 11 | 18 | 13 |  |
| 2      | 156X196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 156 | 156 | 120 | 20 | 114 | 126 | 11 | 18 | 13 |  |
| 3      | 156x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 156 | 212 | 122 | 20 | 162 | 122 | 11 | 18 | 13 |  |
| 4      | 156x296  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 156 | 262 | 122 | 20 | 212 | 122 | 11 | 18 | 13 |  |
| 5      | 190x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 196 | 152 | 154 | 26 | 100 | 154 | 11 | 18 | 13 |  |
| 6      | 196x196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 190 | 202 | 148 | 26 | 150 | 148 | 11 | 18 | 13 |  |
| 7      | 196x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 196 | 244 | 150 | 30 | 186 | 150 | 14 | 20 | 16 |  |
| 8      | 196x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 196 | 294 | 150 | 30 | 236 | 150 | 14 | 20 | 16 |  |
| 9      | 196x396  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 196 | 344 | 144 | 30 | 274 | 144 | 14 | 20 | 16 |  |
| 10     | 218x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 218 | 202 | 176 | 26 | 140 | 176 | 11 | 18 | 13 |  |
| 11     | 218x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 218 | 244 | 172 | 30 | 186 | 172 | 14 | 20 | 16 |  |
| 12     | 246x246  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 246 | 200 | 200 | 30 | 130 | 200 | 14 | 20 | 16 |  |
| 13     | 246x296  |           |    |    |    |    | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 396 | 246 | 244 | 200 | 30 | 186 | 200 | 14 | 20 | 16 |  |
| 14     | 246x346  |           |    |    |    |    | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 246 | 294 | 194 | 30 | 224 | 194 | 14 | 20 | 16 |  |
| 15     | 246x396  |           |    |    |    |    | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 246 | 340 | 198 | 30 | 284 | 198 | 14 | 20 | 16 |  |
| 16     | 246x446  |           |    |    |    |    |    | ■  |    |    |    |    |    |     |     |     |     |        | 496 | 246 | 394 | 194 | 30 | 324 | 194 | 14 | 20 | 16 |  |
| 17     | 246x496  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 18     | 296x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 296 | 244 | 250 | 30 | 186 | 250 | 14 | 20 | 16 |  |
| 19     | 296x346  |           |    |    |    |    | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 294 | 244 | 30 | 224 | 244 | 14 | 20 | 16 |  |
| 20     | 296x396  |           |    |    |    |    | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 340 | 248 | 30 | 284 | 248 | 14 | 20 | 16 |  |
| 21     | 296x446  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 22     | 296x496  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 23     | 296x546  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 24     | 296x596  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 25     | 346x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 294 | 294 | 30 | 224 | 294 | 14 | 20 | 16 |  |
| 26     | 346x396  |           |    |    |    | ■  | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 316 | 274 | 42 | 230 | 274 | 18 | 26 | 18 |  |
| 27     | 346x446  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 496 | 346 | 374 | 274 | 42 | 280 | 274 | 18 | 26 | 18 |  |
| 28     | 346x496  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 546 | 346 | 416 | 274 | 42 | 330 | 274 | 18 | 26 | 18 |  |
| 29     | 346x546  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 30     | 346x596  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 31     | 396x396  |           |    |    |    | ■  | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 396 | 324 | 324 | 42 | 230 | 324 | 18 | 26 | 18 |  |
| 32     | 396x446  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 374 | 324 | 42 | 280 | 324 | 18 | 26 | 18 |  |
| 33     | 396x496  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 424 | 324 | 42 | 330 | 324 | 18 | 26 | 18 |  |
| 34     | 396x546  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 35     | 396x596  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 36     | 446x446  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 446 | 374 | 374 | 42 | 280 | 374 | 18 | 26 | 18 |  |
| 37     | 446x496  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 446 | 424 | 374 | 42 | 330 | 374 | 18 | 26 | 18 |  |

## AKS-15



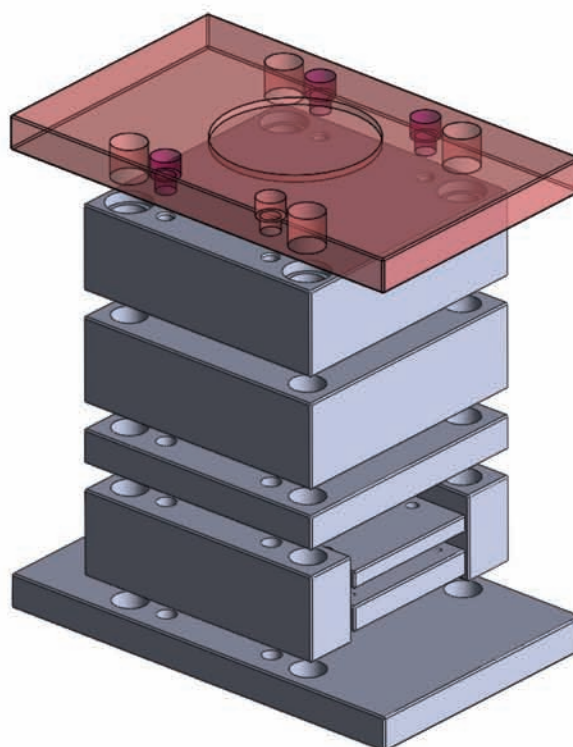
**Material**  
 1.1730  
 1.2311

**Płyta**  
 ■ dostępna  
 ○ na zapytanie

| WYMIAR |     |     |     |    |     |     |    |    |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    | KORPUS |     |     |     |     |     |          |    |
|--------|-----|-----|-----|----|-----|-----|----|----|----|-----------|----|----|----|----|----|----|----|----|----|----|--------|-----|-----|-----|-----|-----|----------|----|
| A2     | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96     | 116 | 136 | 156 | 176 | 196 | Gabaryty | Nr |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 446x546  | 38 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 446x596  | 39 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 446x696  | 40 |
| 596    | 496 | 424 | 424 | 42 | 330 | 424 | 18 | 26 | 18 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |        |     |     |     |     |     | 496x496  | 41 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 496x546  | 42 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 496x596  | 43 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 496x696  | 44 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 546x546  | 45 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 546x596  | 46 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 546x696  | 47 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 296x696  | 48 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 346x696  | 49 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 346x796  | 50 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 396x696  | 51 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 396x796  | 52 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 396x896  | 53 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 446x796  | 54 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 446x896  | 55 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 496x796  | 56 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 496x896  | 57 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 496x996  | 58 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 546x796  | 59 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 546x896  | 60 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 546x996  | 61 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 596x596  | 62 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 596x696  | 63 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 596x796  | 64 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 596x896  | 65 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 596x996  | 66 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 696x696  | 67 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 696x796  | 68 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 696x896  | 69 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 696x996  | 70 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 796x796  | 71 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 796x896  | 72 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |        |     |     |     |     |     | 796x996  | 73 |

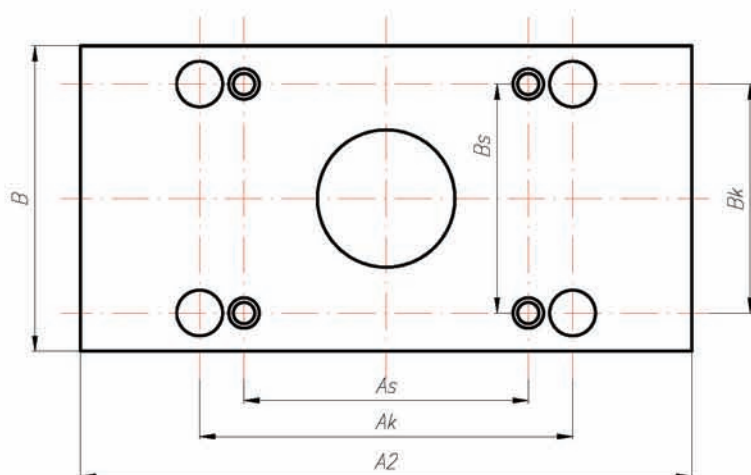
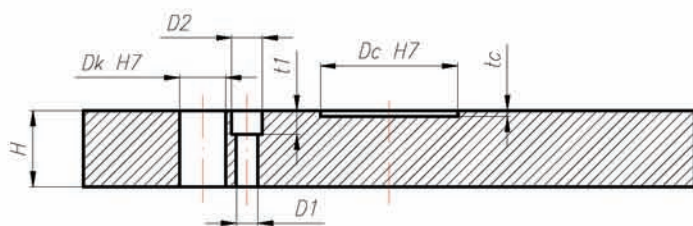
## AKS-16

**Płyta mocująca wydłużona  
Z otworem centrującym**



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | WYMIAR |     |     |     |     |    |     |     |    |    |    |  |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|-----|-----|-----|-----|----|-----|-----|----|----|----|--|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | A2  | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 |  |
| 1      | 156X156  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 246 | 156 | 122 | 122 | 20 | 72  | 122 | 11 | 18 | 13 |  |
| 2      | 156X196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 156 | 156 | 120 | 20 | 114 | 126 | 11 | 18 | 13 |  |
| 3      | 156x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 156 | 212 | 122 | 20 | 162 | 122 | 11 | 18 | 13 |  |
| 4      | 156x296  |           |    |    |    | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 396 | 156 | 262 | 122 | 20 | 212 | 122 | 11 | 18 | 13 |  |
| 5      | 190x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 196 | 152 | 154 | 26 | 100 | 154 | 11 | 18 | 13 |  |
| 6      | 196x196  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 190 | 202 | 148 | 26 | 150 | 148 | 11 | 18 | 13 |  |
| 7      | 196x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 196 | 244 | 150 | 30 | 186 | 150 | 14 | 20 | 16 |  |
| 8      | 196x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 196 | 294 | 150 | 30 | 236 | 150 | 14 | 20 | 16 |  |
| 9      | 196x396  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 196 | 344 | 144 | 30 | 274 | 144 | 14 | 20 | 16 |  |
| 10     | 218x246  |           |    |    | ■  | ■  |    |    |    |    |    |    |    |     |     |     |     |        | 296 | 218 | 202 | 176 | 26 | 140 | 176 | 11 | 18 | 13 |  |
| 11     | 218x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 218 | 244 | 172 | 30 | 186 | 172 | 14 | 20 | 16 |  |
| 12     | 246x246  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 296 | 246 | 200 | 200 | 30 | 130 | 200 | 14 | 20 | 16 |  |
| 13     | 246x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 246 | 244 | 200 | 30 | 186 | 200 | 14 | 20 | 16 |  |
| 14     | 246x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 246 | 294 | 194 | 30 | 224 | 194 | 14 | 20 | 16 |  |
| 15     | 246x396  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 246 | 340 | 198 | 30 | 284 | 198 | 14 | 20 | 16 |  |
| 16     | 246x446  |           |    |    |    |    | ■  |    |    |    |    |    |    |     |     |     |     |        | 496 | 246 | 394 | 194 | 30 | 324 | 194 | 14 | 20 | 16 |  |
| 17     | 246x496  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 18     | 296x296  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 396 | 296 | 244 | 250 | 30 | 186 | 250 | 14 | 20 | 16 |  |
| 19     | 296x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 294 | 244 | 30 | 224 | 244 | 14 | 20 | 16 |  |
| 20     | 296x396  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 296 | 340 | 248 | 30 | 284 | 248 | 14 | 20 | 16 |  |
| 21     | 296x446  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 22     | 296x496  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 23     | 296x546  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 24     | 296x596  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 25     | 346x346  |           |    |    |    | ■  | ■  |    |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 294 | 294 | 30 | 224 | 294 | 14 | 20 | 16 |  |
| 26     | 346x396  |           |    |    |    | ■  | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 346 | 316 | 274 | 42 | 230 | 274 | 18 | 26 | 18 |  |
| 27     | 346x446  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 496 | 346 | 374 | 274 | 42 | 280 | 274 | 18 | 26 | 18 |  |
| 28     | 346x496  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 546 | 346 | 416 | 274 | 42 | 330 | 274 | 18 | 26 | 18 |  |
| 29     | 346x546  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 30     | 346x596  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 31     | 396x396  |           |    |    |    | ■  | ■  | ■  |    |    |    |    |    |     |     |     |     |        | 446 | 396 | 324 | 324 | 42 | 230 | 324 | 18 | 26 | 18 |  |
| 32     | 396x446  |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 374 | 324 | 42 | 280 | 324 | 18 | 26 | 18 |  |
| 33     | 396x496  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 396 | 424 | 324 | 42 | 330 | 324 | 18 | 26 | 18 |  |
| 34     | 396x546  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 35     | 396x596  |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        |     |     |     |     |    |     |     |    |    |    |  |
| 36     | 446x446  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 446 | 374 | 374 | 42 | 280 | 374 | 18 | 26 | 18 |  |
| 37     | 446x496  |           |    |    |    |    | ○  | ○  |    |    |    |    |    |     |     |     |     |        | 596 | 446 | 424 | 374 | 42 | 330 | 374 | 18 | 26 | 18 |  |

## AKS-16



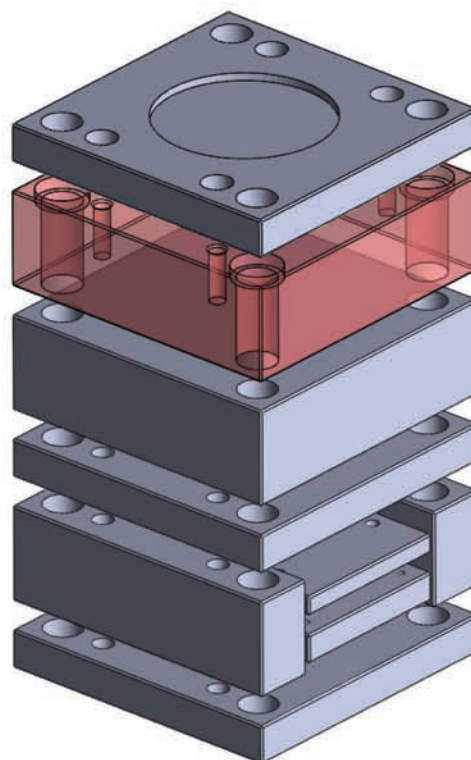
**Material**  
 1.1730  
 1.2311

**Płyta**  
 ■ dostępna  
 ○ na zapytanie

| WYMIAR |     |     |     |    |     |     |    |    |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     | KORPUS |          |    |
|--------|-----|-----|-----|----|-----|-----|----|----|----|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--------|----------|----|
| A2     | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | D2 | t1 | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176 | 196    | Gabaryty | Nr |
| 596    | 496 | 424 | 424 | 42 | 330 | 424 | 18 | 26 | 18 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |     |     |     |     |        | 446x546  | 38 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 446x596  | 39 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 446x696  | 40 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x496  | 41 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x546  | 42 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x596  | 43 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x696  | 44 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 546x546  | 45 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 546x596  | 46 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 546x696  | 47 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 296x696  | 48 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 346x696  | 49 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 346x796  | 50 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 396x696  | 51 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 396x796  | 52 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 396x896  | 53 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 446x796  | 54 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 446x896  | 55 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x796  | 56 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x896  | 57 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 496x996  | 58 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 546x796  | 59 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 546x896  | 60 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 546x996  | 61 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 596x596  | 62 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 596x696  | 63 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 596x796  | 64 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 596x896  | 65 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 596x996  | 66 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 696x696  | 67 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 696x796  | 68 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 696x896  | 69 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 696x996  | 70 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 796x796  | 71 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 796x896  | 72 |
|        |     |     |     |    |     |     |    |    |    |           |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |        | 796x996  | 73 |

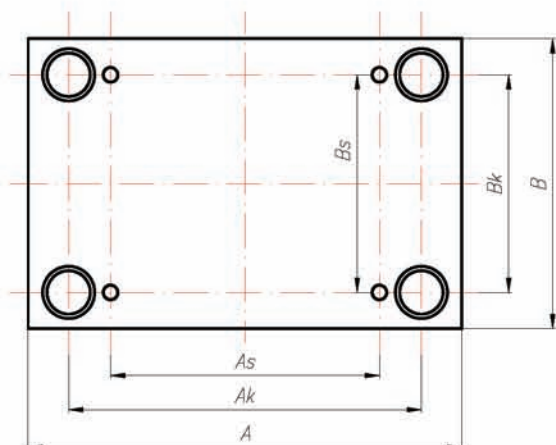
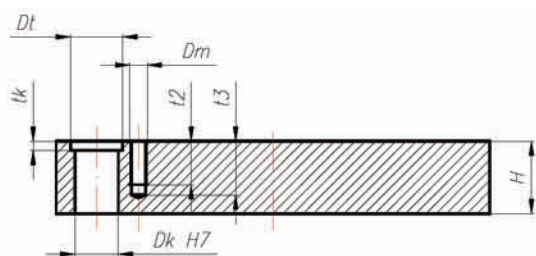
## AKS-21

Płyta formująca



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | WYMIAR |     |     |     |     |     |     |    |    |     |     |     |    |    |    |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|-----|-----|-----|-----|----|----|-----|-----|-----|----|----|----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | A   | B   | Ak  | Bk  | Dk | Dt | tk  | As  | Bs  | Dm | t2 | t3 | t4 |
| 1      | 156X156  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |        |     |     | 156 | 156 | 122 | 122 | 20 | 26 | 6,3 | 72  | 122 | 10 | 22 | 27 | 36 |
| 2      | 156X196  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |        |     |     | 196 | 156 | 156 | 120 | 20 | 26 | 6,3 | 114 | 126 | 10 | 22 | 27 | 36 |
| 3      | 156x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |        |     |     | 246 | 156 | 212 | 122 | 20 | 26 | 6,3 | 162 | 122 | 10 | 22 | 27 | 36 |
| 4      | 156x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |        |     |     | 296 | 156 | 262 | 122 | 20 | 26 | 6,3 | 212 | 122 | 10 | 22 | 27 | 36 |
| 5      | 190x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 196 | 196 | 152 | 154 | 26 | 32 | 6,3 | 100 | 154 | 10 | 22 | 27 | 36 |
| 6      | 196x196  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 246 | 190 | 202 | 148 | 26 | 32 | 6,3 | 150 | 148 | 10 | 22 | 27 | 36 |
| 7      | 196x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 296 | 196 | 244 | 150 | 30 | 36 | 6,3 | 186 | 150 | 12 | 24 | 31 | 36 |
| 8      | 196x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 346 | 196 | 294 | 150 | 30 | 36 | 6,3 | 236 | 150 | 12 | 24 | 31 | 36 |
| 9      | 196x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 396 | 196 | 344 | 144 | 30 | 36 | 6,3 | 274 | 144 | 12 | 24 | 31 | 36 |
| 10     | 218x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 246 | 218 | 202 | 176 | 26 | 32 | 6,3 | 140 | 176 | 10 | 22 | 27 | 36 |
| 11     | 218x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 296 | 218 | 244 | 172 | 30 | 36 | 6,3 | 186 | 172 | 12 | 24 | 31 | 36 |
| 12     | 246x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |        |     |     | 246 | 246 | 200 | 200 | 30 | 36 | 6,3 | 130 | 200 | 12 | 24 | 31 | 36 |
| 13     | 246x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |        |     |     | 296 | 246 | 244 | 200 | 30 | 36 | 6,3 | 186 | 200 | 12 | 24 | 31 | 36 |
| 14     | 246x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |        |     |     | 346 | 246 | 294 | 194 | 30 | 36 | 6,3 | 224 | 194 | 12 | 24 | 31 | 36 |
| 15     | 246x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |        |     |     | 396 | 246 | 340 | 198 | 30 | 36 | 6,3 | 284 | 198 | 12 | 24 | 31 | 36 |
| 16     | 246x446  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |        |     |     | 446 | 246 | 394 | 194 | 30 | 36 | 6,3 | 324 | 194 | 12 | 24 | 31 | 36 |
| 17     | 246x496  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |        |     |     | 496 | 246 | 444 | 194 | 30 | 36 | 6,3 | 374 | 194 | 12 | 24 | 31 | 36 |
| 18     | 296x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   | ■   |        |     |     | 296 | 296 | 244 | 250 | 30 | 36 | 6,3 | 186 | 250 | 12 | 24 | 31 | 36 |
| 19     | 296x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   | ■   |        |     |     | 346 | 296 | 294 | 244 | 30 | 36 | 6,3 | 224 | 244 | 12 | 24 | 31 | 36 |
| 20     | 296x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   | ■   |        |     |     | 396 | 296 | 340 | 248 | 30 | 36 | 6,3 | 284 | 248 | 12 | 24 | 31 | 36 |
| 21     | 296x446  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |        |     |     | 446 | 296 | 394 | 244 | 30 | 36 | 6,3 | 324 | 244 | 12 | 24 | 31 | 36 |
| 22     | 296x496  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      |     |     | 496 | 296 | 444 | 244 | 30 | 36 | 6,3 | 374 | 244 | 12 | 24 | 31 | 36 |
| 23     | 296x546  |           |    |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      |     |     | 546 | 296 | 494 | 244 | 30 | 36 | 6,3 | 424 | 244 | 12 | 24 | 31 | 36 |
| 24     | 296x596  |           |    |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 596 | 296 | 544 | 244 | 30 | 36 | 6,3 | 474 | 244 | 12 | 24 | 31 | 36 |
| 25     | 346x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   | ■   | ■      |     |     | 346 | 346 | 294 | 294 | 30 | 36 | 6,3 | 224 | 294 | 12 | 24 | 31 | 36 |
| 26     | 346x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   | ■   | ■      |     |     | 396 | 346 | 316 | 274 | 42 | 48 | 6,3 | 230 | 274 | 16 | 30 | 40 | 46 |
| 27     | 346x446  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      |     |     | 446 | 346 | 374 | 274 | 42 | 48 | 6,3 | 280 | 274 | 16 | 30 | 40 | 46 |
| 28     | 346x496  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 496 | 346 | 416 | 274 | 42 | 48 | 6,3 | 330 | 274 | 16 | 30 | 40 | 46 |
| 29     | 346x546  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 546 | 346 | 474 | 274 | 42 | 48 | 6,3 | 380 | 274 | 16 | 30 | 40 | 46 |
| 30     | 346x596  |           |    |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 596 | 346 | 524 | 274 | 42 | 48 | 6,3 | 430 | 274 | 16 | 30 | 40 | 46 |
| 31     | 396x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   | ■   | ■      |     |     | 396 | 396 | 324 | 324 | 42 | 48 | 6,3 | 230 | 324 | 16 | 30 | 40 | 46 |
| 32     | 396x446  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      |     |     | 446 | 396 | 374 | 324 | 42 | 48 | 6,3 | 280 | 324 | 16 | 30 | 40 | 46 |
| 33     | 396x496  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 496 | 396 | 424 | 324 | 42 | 48 | 6,3 | 330 | 324 | 16 | 30 | 40 | 46 |
| 34     | 396x546  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 546 | 396 | 466 | 324 | 42 | 48 | 6,3 | 380 | 324 | 16 | 30 | 40 | 46 |
| 35     | 396x596  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   |     | 596 | 396 | 524 | 324 | 42 | 48 | 6,3 | 430 | 324 | 16 | 30 | 40 | 46 |
| 36     | 446x446  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | 446 | 446 | 374 | 374 | 42 | 48 | 6,3 | 280 | 374 | 16 | 30 | 40 | 46 |
| 37     | 446x496  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | 496 | 446 | 424 | 374 | 42 | 48 | 6,3 | 330 | 374 | 16 | 30 | 40 | 46 |

## AKS-21



- Material**
- 1.1730
  - 1.2083
  - 1.2311
  - 1.2316
  - WCL
  - WCLV

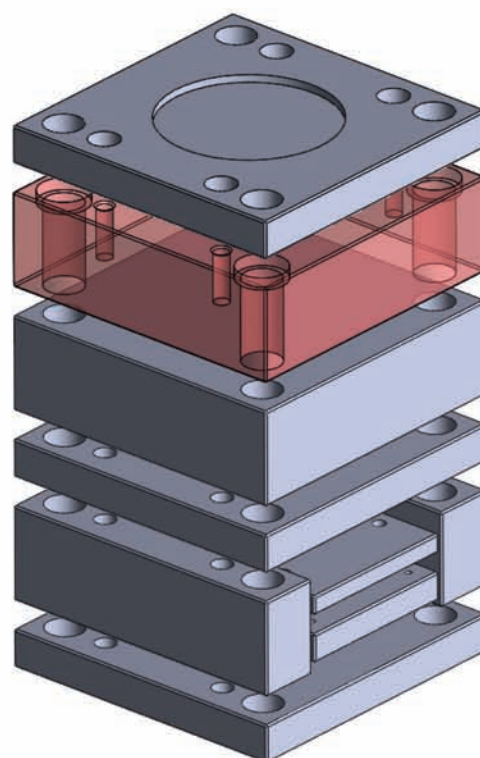
- Płyta**
- dostępna
  - na zapytanie

| WYMIAR |     |     |     |    |    |     |     |     |    |    |    |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     | KORPUS |     |     |     |          |    |
|--------|-----|-----|-----|----|----|-----|-----|-----|----|----|----|----|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|--------|-----|-----|-----|----------|----|
| A      | B   | Ak  | Bk  | Dk | Dt | tk  | As  | Bs  | Dm | t2 | t3 | t4 | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136    | 156 | 176 | 196 | Gabaryty | Nr |
| 546    | 446 | 474 | 374 | 42 | 48 | 6,3 | 380 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 446x546  | 38 |
| 596    | 446 | 524 | 374 | 42 | 48 | 6,3 | 430 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 446x596  | 39 |
| 696    | 446 | 624 | 374 | 42 | 48 | 6,3 | 530 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 446x696  | 40 |
| 496    | 496 | 424 | 424 | 42 | 48 | 6,3 | 330 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x496  | 41 |
| 546    | 496 | 474 | 424 | 42 | 48 | 6,3 | 380 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x546  | 42 |
| 596    | 496 | 524 | 424 | 42 | 48 | 6,3 | 430 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x596  | 43 |
| 696    | 496 | 624 | 424 | 42 | 48 | 6,3 | 530 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x696  | 44 |
| 546    | 546 | 474 | 474 | 42 | 48 | 6,3 | 380 | 474 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 546x546  | 45 |
| 596    | 546 | 524 | 474 | 42 | 48 | 6,3 | 430 | 474 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 546x596  | 46 |
| 696    | 546 | 624 | 474 | 42 | 48 | 6,3 | 530 | 474 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 546x696  | 47 |
| 696    | 296 | 624 | 224 | 42 | 48 | 6,3 | 530 | 224 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 296x696  | 48 |
| 696    | 346 | 624 | 274 | 42 | 48 | 6,3 | 530 | 274 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 346x696  | 49 |
| 796    | 346 | 724 | 274 | 42 | 48 | 6,3 | 630 | 274 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 346x796  | 50 |
| 696    | 396 | 624 | 324 | 42 | 48 | 6,3 | 530 | 324 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 396x696  | 51 |
| 796    | 396 | 724 | 324 | 42 | 48 | 6,3 | 630 | 324 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 396x796  | 52 |
| 896    | 396 | 824 | 324 | 42 | 48 | 6,3 | 730 | 324 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 396x896  | 53 |
| 796    | 446 | 724 | 374 | 42 | 48 | 6,3 | 630 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 446x796  | 54 |
| 896    | 446 | 824 | 374 | 42 | 48 | 6,3 | 730 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 446x896  | 55 |
| 796    | 496 | 692 | 392 | 54 | 61 | 10  | 574 | 392 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x796  | 56 |
| 896    | 496 | 792 | 392 | 54 | 61 | 10  | 674 | 392 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x896  | 57 |
| 996    | 496 | 892 | 392 | 54 | 61 | 10  | 774 | 392 | 20 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 496x996  | 58 |
| 796    | 546 | 692 | 442 | 54 | 61 | 10  | 574 | 442 | 20 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 546x796  | 59 |
| 896    | 546 | 792 | 442 | 54 | 61 | 10  | 674 | 442 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 546x896  | 60 |
| 996    | 546 | 892 | 442 | 54 | 61 | 10  | 774 | 442 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 546x996  | 61 |
| 596    | 596 | 524 | 524 | 42 | 48 | 6,3 | 430 | 524 | 16 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 596x596  | 62 |
| 696    | 596 | 592 | 492 | 54 | 61 | 10  | 474 | 492 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 596x696  | 63 |
| 796    | 596 | 692 | 492 | 54 | 61 | 10  | 574 | 492 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 596x796  | 64 |
| 896    | 596 | 792 | 492 | 54 | 61 | 10  | 674 | 492 | 20 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 596x896  | 65 |
| 996    | 596 | 892 | 492 | 54 | 61 | 10  | 774 | 492 | 20 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 596x996  | 66 |
| 696    | 696 | 592 | 592 | 54 | 61 | 10  | 474 | 592 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 696x696  | 67 |
| 796    | 696 | 692 | 592 | 54 | 61 | 10  | 574 | 592 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 696x796  | 68 |
| 896    | 696 | 792 | 592 | 54 | 61 | 10  | 674 | 592 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 696x896  | 69 |
| 996    | 696 | 892 | 592 | 54 | 61 | 10  | 774 | 592 | 20 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 696x996  | 70 |
| 796    | 796 | 692 | 692 | 54 | 61 | 10  | 574 | 692 | 20 | 30 | 40 | 46 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 796x796  | 71 |
| 896    | 796 | 792 | 692 | 54 | 61 | 10  | 674 | 692 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 796x896  | 72 |
| 996    | 796 | 892 | 692 | 54 | 61 | 10  | 774 | 692 | 20 | 32 | 45 | 56 |           |    |    |    | o  | o  | o  | o  | o  | o  | o  | o  | o   | o      | o   | o   | o   | 796x996  | 73 |



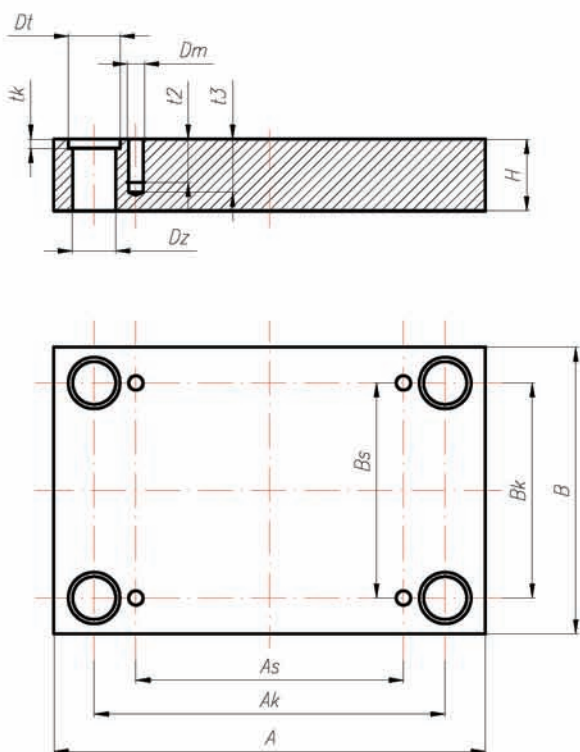
## AKS-22

**Płyta formująca  
Z otworami zgrubnymi**



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     | WYMIAR |     |     |     |     |     |      |    |     |     |     |    |    |    |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|--------|-----|-----|-----|-----|-----|------|----|-----|-----|-----|----|----|----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176    | 196 | A   | B   | Ak  | Bk  | Dk   | Dt | tk  | As  | Bs  | Dm | t2 | t3 | t4 |
| 1      | 156X156  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |     |        |     | 156 | 156 | 122 | 122 | 19,6 | 26 | 6,3 | 72  | 122 | 10 | 22 | 27 | 36 |
| 2      | 156X196  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |     |        |     | 196 | 156 | 156 | 120 | 19,6 | 26 | 6,3 | 114 | 126 | 10 | 22 | 27 | 36 |
| 3      | 156x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |     |        |     | 246 | 156 | 212 | 122 | 19,6 | 26 | 6,3 | 162 | 122 | 10 | 22 | 27 | 36 |
| 4      | 156x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |    |     |     |     |        |     | 296 | 156 | 262 | 122 | 19,6 | 26 | 6,3 | 212 | 122 | 10 | 22 | 27 | 36 |
| 5      | 190x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 196 | 196 | 152 | 154 | 25,5 | 32 | 6,3 | 100 | 154 | 10 | 22 | 27 | 36 |
| 6      | 196x196  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 246 | 190 | 202 | 148 | 25,5 | 32 | 6,3 | 150 | 148 | 10 | 22 | 27 | 36 |
| 7      | 196x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 296 | 196 | 244 | 150 | 29,4 | 36 | 6,3 | 186 | 150 | 12 | 24 | 31 | 36 |
| 8      | 196x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 346 | 196 | 294 | 150 | 29,4 | 36 | 6,3 | 236 | 150 | 12 | 24 | 31 | 36 |
| 9      | 196x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 396 | 196 | 344 | 144 | 29,4 | 36 | 6,3 | 274 | 144 | 12 | 24 | 31 | 36 |
| 10     | 218x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 246 | 218 | 202 | 176 | 25,5 | 32 | 6,3 | 140 | 176 | 10 | 22 | 27 | 36 |
| 11     | 218x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 296 | 218 | 244 | 172 | 29,4 | 36 | 6,3 | 186 | 172 | 12 | 24 | 31 | 36 |
| 12     | 246x246  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 246 | 246 | 200 | 200 | 29,4 | 36 | 6,3 | 130 | 200 | 12 | 24 | 31 | 36 |
| 13     | 246x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 296 | 246 | 244 | 200 | 29,4 | 36 | 6,3 | 186 | 200 | 12 | 24 | 31 | 36 |
| 14     | 246x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 346 | 246 | 294 | 194 | 29,4 | 36 | 6,3 | 224 | 194 | 12 | 24 | 31 | 36 |
| 15     | 246x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 396 | 246 | 340 | 198 | 29,4 | 36 | 6,3 | 284 | 198 | 12 | 24 | 31 | 36 |
| 16     | 246x446  |           |    |    |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 446 | 246 | 394 | 194 | 29,4 | 36 | 6,3 | 324 | 194 | 12 | 24 | 31 | 36 |
| 17     | 246x496  |           |    |    |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 496 | 246 | 444 | 194 | 29,4 | 36 | 6,3 | 374 | 194 | 12 | 24 | 31 | 36 |
| 18     | 296x296  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 296 | 296 | 244 | 250 | 29,4 | 36 | 6,3 | 186 | 250 | 12 | 24 | 31 | 36 |
| 19     | 296x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 346 | 296 | 294 | 244 | 29,4 | 36 | 6,3 | 224 | 244 | 12 | 24 | 31 | 36 |
| 20     | 296x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  |     |     |     |        |     | 396 | 296 | 340 | 248 | 29,4 | 36 | 6,3 | 284 | 248 | 12 | 24 | 31 | 36 |
| 21     | 296x446  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 446 | 296 | 394 | 244 | 29,4 | 36 | 6,3 | 324 | 244 | 12 | 24 | 31 | 36 |
| 22     | 296x496  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 496 | 296 | 444 | 244 | 29,4 | 36 | 6,3 | 374 | 244 | 12 | 24 | 31 | 36 |
| 23     | 296x546  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 546 | 296 | 494 | 244 | 29,4 | 36 | 6,3 | 424 | 244 | 12 | 24 | 31 | 36 |
| 24     | 296x596  |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○   |        |     | 596 | 296 | 544 | 244 | 29,4 | 36 | 6,3 | 474 | 244 | 12 | 24 | 31 | 36 |
| 25     | 346x346  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |     |        |     | 346 | 346 | 294 | 294 | 29,4 | 36 | 6,3 | 224 | 294 | 12 | 24 | 31 | 36 |
| 26     | 346x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |     |        |     | 396 | 346 | 316 | 274 | 41,3 | 48 | 6,3 | 230 | 274 | 16 | 30 | 40 | 46 |
| 27     | 346x446  |           |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 446 | 346 | 374 | 274 | 41,3 | 48 | 6,3 | 280 | 274 | 16 | 30 | 40 | 46 |
| 28     | 346x496  |           |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 496 | 346 | 416 | 274 | 41,3 | 48 | 6,3 | 330 | 274 | 16 | 30 | 40 | 46 |
| 29     | 346x546  |           |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 546 | 346 | 474 | 274 | 41,3 | 48 | 6,3 | 380 | 274 | 16 | 30 | 40 | 46 |
| 30     | 346x596  |           |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 596 | 346 | 524 | 274 | 41,3 | 48 | 6,3 | 430 | 274 | 16 | 30 | 40 | 46 |
| 31     | 396x396  |           |    | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■  | ■   |     |     |        |     | 396 | 396 | 324 | 324 | 41,3 | 48 | 6,3 | 230 | 324 | 16 | 30 | 40 | 46 |
| 32     | 396x446  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 446 | 396 | 374 | 324 | 41,3 | 48 | 6,3 | 280 | 324 | 16 | 30 | 40 | 46 |
| 33     | 396x496  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 496 | 396 | 424 | 324 | 41,3 | 48 | 6,3 | 330 | 324 | 16 | 30 | 40 | 46 |
| 34     | 396x546  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 546 | 396 | 466 | 324 | 41,3 | 48 | 6,3 | 380 | 324 | 16 | 30 | 40 | 46 |
| 35     | 396x596  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   |     |        |     | 596 | 396 | 524 | 324 | 41,3 | 48 | 6,3 | 430 | 324 | 16 | 30 | 40 | 46 |
| 36     | 446x446  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○   |        |     | 446 | 446 | 374 | 374 | 41,3 | 48 | 6,3 | 280 | 374 | 16 | 30 | 40 | 46 |
| 37     | 446x496  |           |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○   |        |     | 496 | 446 | 424 | 374 | 41,3 | 48 | 6,3 | 330 | 374 | 16 | 30 | 40 | 46 |

## AKS-22



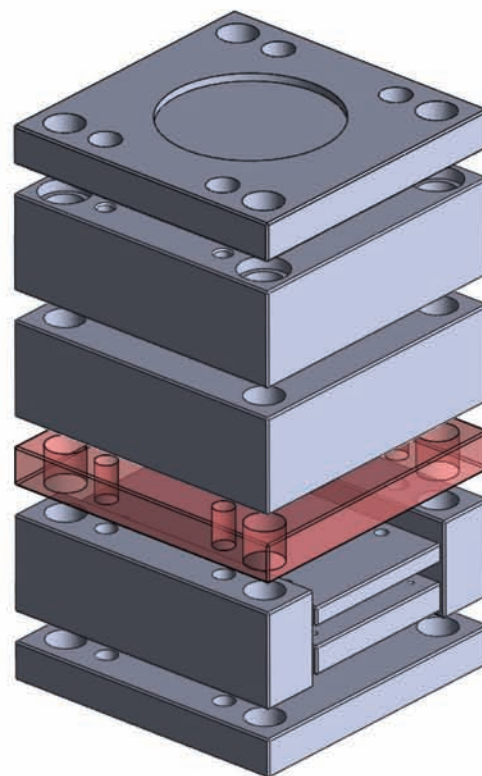
|          |        |
|----------|--------|
| Material | 1.1730 |
|          | 1.2083 |
|          | 1.2311 |
|          | 1.2316 |
|          | WCL    |
| WCLV     |        |

|       |                |
|-------|----------------|
| Płyta | ■ dostępna     |
|       | ○ na zapytanie |

| WYMIAR |     |     |     |      |    |      |     |     |    |    |    |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | KORPUS |     |     |          |         |    |
|--------|-----|-----|-----|------|----|------|-----|-----|----|----|----|----|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|----------|---------|----|
| A      | B   | Ak  | Bk  | Dz   | Dt | tk   | As  | Bs  | Dm | t2 | t3 | t4 | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | Gabaryty | Nr      |    |
| 546    | 446 | 474 | 374 | 41,3 | 48 | 6,3  | 380 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 446x546 | 38 |
| 596    | 446 | 524 | 374 | 41,3 | 48 | 6,3  | 430 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 446x596 | 39 |
| 696    | 446 | 624 | 374 | 41,3 | 48 | 6,3  | 530 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 446x696 | 40 |
| 496    | 496 | 424 | 424 | 41,3 | 48 | 6,3  | 330 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x496 | 41 |
| 546    | 496 | 474 | 424 | 41,3 | 48 | 6,3  | 380 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x546 | 42 |
| 596    | 496 | 524 | 424 | 41,3 | 48 | 6,3  | 430 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x596 | 43 |
| 696    | 496 | 624 | 424 | 41,3 | 48 | 6,3  | 530 | 424 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x696 | 44 |
| 546    | 546 | 474 | 474 | 41,3 | 48 | 6,3  | 380 | 474 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 546x546 | 45 |
| 596    | 546 | 524 | 474 | 41,3 | 48 | 6,3  | 430 | 474 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 546x596 | 46 |
| 696    | 546 | 624 | 474 | 41,3 | 48 | 6,3  | 530 | 474 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 546x696 | 47 |
| 696    | 296 | 624 | 224 | 41,3 | 48 | 6,3  | 530 | 224 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 296x696 | 48 |
| 696    | 346 | 624 | 274 | 41,3 | 48 | 6,3  | 530 | 274 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 346x696 | 49 |
| 796    | 346 | 724 | 274 | 41,3 | 48 | 6,3  | 630 | 274 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 346x796 | 50 |
| 696    | 396 | 624 | 324 | 41,3 | 48 | 6,3  | 530 | 324 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 396x696 | 51 |
| 796    | 396 | 724 | 324 | 41,3 | 48 | 6,3  | 630 | 324 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 396x796 | 52 |
| 896    | 396 | 824 | 324 | 41,3 | 48 | 6,3  | 730 | 324 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 396x896 | 53 |
| 796    | 446 | 724 | 374 | 41,3 | 48 | 6,3  | 630 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 446x796 | 54 |
| 896    | 446 | 824 | 374 | 41,3 | 48 | 6,3  | 730 | 374 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 446x896 | 55 |
| 796    | 496 | 692 | 392 | 53,2 | 61 | 10,3 | 574 | 392 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x796 | 56 |
| 896    | 496 | 792 | 392 | 53,2 | 61 | 10,3 | 674 | 392 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x896 | 57 |
| 996    | 496 | 892 | 392 | 53,2 | 61 | 10,3 | 774 | 392 | 20 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 496x996 | 58 |
| 796    | 546 | 692 | 442 | 53,2 | 61 | 10,3 | 574 | 442 | 20 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 546x796 | 59 |
| 896    | 546 | 792 | 442 | 53,2 | 61 | 10,3 | 674 | 442 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 546x896 | 60 |
| 996    | 546 | 892 | 442 | 53,2 | 61 | 10,3 | 774 | 442 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 546x996 | 61 |
| 596    | 596 | 524 | 524 | 53,2 | 48 | 6,3  | 430 | 524 | 16 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 596x596 | 62 |
| 696    | 596 | 592 | 492 | 53,2 | 61 | 10,3 | 474 | 492 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 596x696 | 63 |
| 796    | 596 | 692 | 492 | 53,2 | 61 | 10,3 | 574 | 492 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 596x796 | 64 |
| 896    | 596 | 792 | 492 | 53,2 | 61 | 10,3 | 674 | 492 | 20 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 596x896 | 65 |
| 996    | 596 | 892 | 492 | 53,2 | 61 | 10,3 | 774 | 492 | 20 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 596x996 | 66 |
| 696    | 696 | 592 | 592 | 53,2 | 61 | 10,3 | 474 | 592 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 696x696 | 67 |
| 796    | 696 | 692 | 592 | 53,2 | 61 | 10,3 | 574 | 592 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 696x796 | 68 |
| 896    | 696 | 792 | 592 | 53,2 | 61 | 10,3 | 674 | 592 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 696x896 | 69 |
| 996    | 696 | 892 | 592 | 53,2 | 61 | 10,3 | 774 | 592 | 20 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 696x996 | 70 |
| 796    | 796 | 692 | 692 | 53,2 | 61 | 10,3 | 574 | 692 | 20 | 30 | 40 | 46 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 796x796 | 71 |
| 896    | 796 | 792 | 692 | 53,2 | 61 | 10,3 | 674 | 692 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 796x896 | 72 |
| 996    | 796 | 892 | 692 | 53,2 | 61 | 10,3 | 774 | 692 | 20 | 32 | 45 | 56 |           |    |    |    | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○  | ○   | ○   | ○      | ○   | ○   | ○        | 796x996 | 73 |

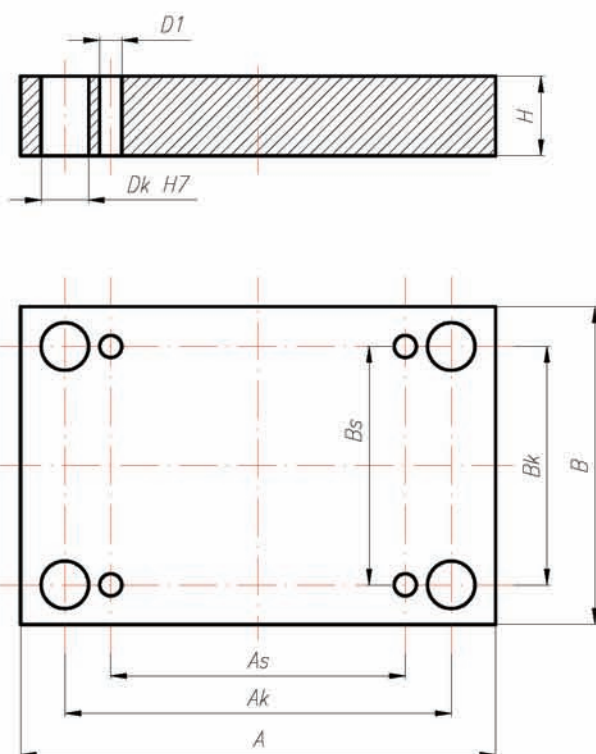
## AKS-31

Płyta podporowa



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | WYMIAR |     |     |     |     |     |     |    |     |     |    |  |  |  |  |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|-----|-----|-----|-----|----|-----|-----|----|--|--|--|--|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | A   | B   | Ak  | Bk  | Dk | As  | Bs  | D1 |  |  |  |  |
| 1      | 156X156  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 156 | 156 | 122 | 122 | 20 | 72  | 122 | 11 |  |  |  |  |
| 2      | 156X196  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 196 | 156 | 156 | 120 | 20 | 114 | 126 | 11 |  |  |  |  |
| 3      | 156x246  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 246 | 156 | 212 | 122 | 20 | 162 | 122 | 11 |  |  |  |  |
| 4      | 156x296  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 296 | 156 | 262 | 122 | 20 | 212 | 122 | 11 |  |  |  |  |
| 5      | 190x246  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 196 | 196 | 152 | 154 | 26 | 100 | 154 | 11 |  |  |  |  |
| 6      | 196x196  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 246 | 190 | 202 | 148 | 26 | 150 | 148 | 11 |  |  |  |  |
| 7      | 196x296  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 296 | 196 | 244 | 150 | 30 | 186 | 150 | 14 |  |  |  |  |
| 8      | 196x346  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 346 | 196 | 294 | 150 | 30 | 236 | 150 | 14 |  |  |  |  |
| 9      | 196x396  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 396 | 196 | 344 | 144 | 30 | 274 | 144 | 14 |  |  |  |  |
| 10     | 218x246  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 246 | 218 | 202 | 176 | 26 | 140 | 176 | 11 |  |  |  |  |
| 11     | 218x296  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 296 | 218 | 244 | 172 | 30 | 186 | 172 | 14 |  |  |  |  |
| 12     | 246x246  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 246 | 246 | 200 | 200 | 30 | 130 | 200 | 14 |  |  |  |  |
| 13     | 246x296  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 296 | 246 | 244 | 200 | 30 | 186 | 200 | 14 |  |  |  |  |
| 14     | 246x346  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 346 | 246 | 294 | 194 | 30 | 224 | 194 | 14 |  |  |  |  |
| 15     | 246x396  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 396 | 246 | 340 | 198 | 30 | 284 | 198 | 14 |  |  |  |  |
| 16     | 246x446  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 446 | 246 | 394 | 194 | 30 | 324 | 194 | 14 |  |  |  |  |
| 17     | 246x496  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 496 | 246 | 444 | 194 | 30 | 374 | 194 | 14 |  |  |  |  |
| 18     | 296x296  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 296 | 296 | 244 | 250 | 30 | 186 | 250 | 14 |  |  |  |  |
| 19     | 296x346  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 346 | 296 | 294 | 244 | 30 | 224 | 244 | 14 |  |  |  |  |
| 20     | 296x396  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 396 | 296 | 340 | 248 | 30 | 284 | 248 | 14 |  |  |  |  |
| 21     | 296x446  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 446 | 296 | 394 | 244 | 30 | 324 | 244 | 14 |  |  |  |  |
| 22     | 296x496  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 496 | 296 | 444 | 244 | 30 | 374 | 244 | 14 |  |  |  |  |
| 23     | 296x546  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 546 | 296 | 494 | 244 | 30 | 424 | 244 | 14 |  |  |  |  |
| 24     | 296x596  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 596 | 296 | 544 | 244 | 30 | 474 | 244 | 14 |  |  |  |  |
| 25     | 346x346  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 346 | 346 | 294 | 294 | 30 | 224 | 294 | 14 |  |  |  |  |
| 26     | 346x396  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 396 | 346 | 316 | 274 | 42 | 230 | 274 | 18 |  |  |  |  |
| 27     | 346x446  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 446 | 346 | 374 | 274 | 42 | 280 | 274 | 18 |  |  |  |  |
| 28     | 346x496  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 496 | 346 | 416 | 274 | 42 | 330 | 274 | 18 |  |  |  |  |
| 29     | 346x546  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 546 | 346 | 474 | 274 | 42 | 380 | 274 | 18 |  |  |  |  |
| 30     | 346x596  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 596 | 346 | 524 | 274 | 42 | 430 | 274 | 18 |  |  |  |  |
| 31     | 396x396  |           |    |    |    | ■  | ■  | ■  | ■  |    |    |    |    |     |     |        |     |     | 396 | 396 | 324 | 324 | 42 | 230 | 324 | 18 |  |  |  |  |
| 32     | 396x446  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 446 | 396 | 374 | 324 | 42 | 280 | 324 | 18 |  |  |  |  |
| 33     | 396x496  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 496 | 396 | 424 | 324 | 42 | 330 | 324 | 18 |  |  |  |  |
| 34     | 396x546  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 546 | 396 | 466 | 324 | 42 | 380 | 324 | 18 |  |  |  |  |
| 35     | 396x596  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 596 | 396 | 524 | 324 | 42 | 430 | 324 | 18 |  |  |  |  |
| 36     | 446x446  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 446 | 446 | 374 | 374 | 42 | 280 | 374 | 18 |  |  |  |  |
| 37     | 446x496  |           |    |    |    | ○  | ○  | ○  | ○  |    |    |    |    |     |     |        |     |     | 496 | 446 | 424 | 374 | 42 | 330 | 374 | 18 |  |  |  |  |

## AKS-31



**Material**

1.1730  
1.2311

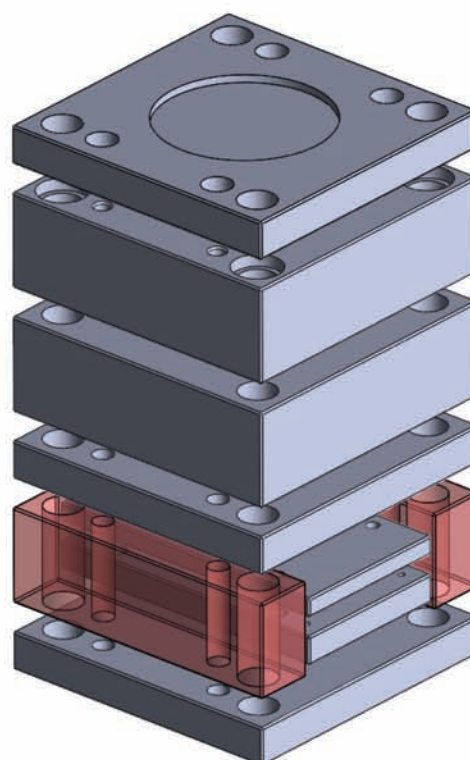
**Płyta**

■ dostępna  
○ na zapytanie

| WYMIAR |     |     |     |    |     |     |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    | KORPUS |     |     |     |     |          |         |         |    |
|--------|-----|-----|-----|----|-----|-----|----|-----------|----|----|----|----|----|----|----|----|----|----|----|--------|-----|-----|-----|-----|----------|---------|---------|----|
| A      | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116    | 136 | 156 | 176 | 196 | Gabaryty | Nr      |         |    |
| 546    | 446 | 474 | 374 | 42 | 380 | 374 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          | 446x546 | 38      |    |
| 596    | 446 | 524 | 374 | 42 | 430 | 374 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 446x596 | 39 |
| 696    | 446 | 624 | 374 | 42 | 530 | 374 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 446x696 | 40 |
| 496    | 496 | 424 | 424 | 42 | 330 | 424 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 496x496 | 41 |
| 546    | 496 | 474 | 424 | 42 | 380 | 424 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 496x546 | 42 |
| 596    | 496 | 524 | 424 | 42 | 430 | 424 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 496x596 | 43 |
| 696    | 496 | 624 | 424 | 42 | 530 | 424 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 496x696 | 44 |
| 546    | 546 | 474 | 474 | 42 | 380 | 474 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x546 | 45 |
| 596    | 546 | 524 | 474 | 42 | 430 | 474 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x596 | 46 |
| 696    | 546 | 624 | 474 | 42 | 530 | 474 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 546x696 | 47 |
| 696    | 296 | 624 | 224 | 42 | 530 | 224 | 18 |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 296x696 | 48 |
| 696    | 346 | 624 | 274 | 42 | 530 | 274 | 18 |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 346x696 | 49 |
| 796    | 346 | 724 | 274 | 42 | 630 | 274 | 18 |           |    |    |    | ○  | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 346x796 | 50 |
| 696    | 396 | 624 | 324 | 42 | 530 | 324 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 396x696 | 51 |
| 796    | 396 | 724 | 324 | 42 | 630 | 324 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 396x796 | 52 |
| 896    | 396 | 824 | 324 | 42 | 730 | 324 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 396x896 | 53 |
| 796    | 446 | 724 | 374 | 42 | 630 | 374 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 446x796 | 54 |
| 896    | 446 | 824 | 374 | 42 | 730 | 374 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 446x896 | 55 |
| 796    | 496 | 692 | 392 | 54 | 574 | 392 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 496x796 | 56 |
| 896    | 496 | 792 | 392 | 54 | 674 | 392 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 496x896 | 57 |
| 996    | 496 | 892 | 392 | 54 | 774 | 392 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 496x996 | 58 |
| 796    | 546 | 692 | 442 | 54 | 574 | 442 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 546x796 | 59 |
| 896    | 546 | 792 | 442 | 54 | 674 | 442 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 546x896 | 60 |
| 996    | 546 | 892 | 442 | 54 | 774 | 442 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 546x996 | 61 |
| 596    | 596 | 524 | 524 | 42 | 430 | 524 | 18 |           |    |    |    |    | ○  | ○  |    |    |    |    |    |        |     |     |     |     |          |         | 596x596 | 62 |
| 696    | 596 | 592 | 492 | 54 | 474 | 492 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 596x696 | 63 |
| 796    | 596 | 692 | 492 | 54 | 574 | 492 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 596x796 | 64 |
| 896    | 596 | 792 | 492 | 54 | 674 | 492 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 596x896 | 65 |
| 996    | 596 | 892 | 492 | 54 | 774 | 492 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 596x996 | 66 |
| 696    | 696 | 592 | 592 | 54 | 474 | 592 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 696x696 | 67 |
| 796    | 696 | 692 | 592 | 54 | 574 | 592 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 696x796 | 68 |
| 896    | 696 | 792 | 592 | 54 | 674 | 592 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 696x896 | 69 |
| 996    | 696 | 892 | 592 | 54 | 774 | 592 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 696x996 | 70 |
| 796    | 796 | 692 | 692 | 54 | 574 | 692 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 796x796 | 71 |
| 896    | 796 | 792 | 692 | 54 | 674 | 692 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 796x896 | 72 |
| 996    | 796 | 892 | 692 | 54 | 774 | 692 | 22 |           |    |    |    |    | ○  | ○  | ○  |    |    |    |    |        |     |     |     |     |          |         | 796x996 | 73 |

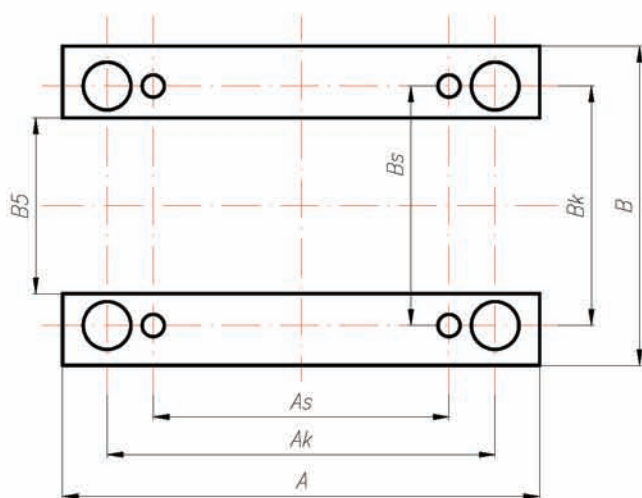
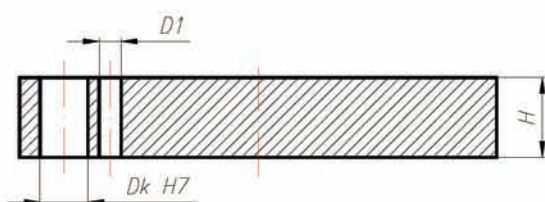
## AKS-41

Płyta dystansowa



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | WYMIAR |     |     |     |     |     |     |    |     |     |    |     |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|-----|-----|-----|-----|----|-----|-----|----|-----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | A   | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | B5  |
| 1      | 156X156  |           |    |    |    |    |    | ■  | ■  |    | ■  |    |    |     |     |        |     |     | 156 | 156 | 122 | 122 | 20 | 72  | 122 | 11 | 92  |
| 2      | 156X196  |           |    |    |    |    |    | ■  | ■  |    | ■  |    |    |     |     |        |     |     | 196 | 156 | 156 | 120 | 20 | 114 | 126 | 11 | 92  |
| 3      | 156x246  |           |    |    |    |    |    | ■  | ■  |    | ■  |    |    |     |     |        |     |     | 246 | 156 | 212 | 122 | 20 | 162 | 122 | 11 | 92  |
| 4      | 156x296  |           |    |    |    |    |    | ■  | ■  |    | ■  |    |    |     |     |        |     |     | 296 | 156 | 262 | 122 | 20 | 212 | 122 | 11 | 92  |
| 5      | 190x246  |           |    |    |    |    |    | ■  | ■  |    | ■  |    |    |     |     |        |     |     | 196 | 196 | 152 | 154 | 26 | 100 | 154 | 11 | 120 |
| 6      | 196x196  |           |    |    |    |    |    | ■  |    |    | ■  |    |    | ■   |     |        |     |     | 246 | 190 | 202 | 148 | 26 | 150 | 148 | 11 | 114 |
| 7      | 196x296  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 296 | 196 | 244 | 150 | 30 | 186 | 150 | 14 | 110 |
| 8      | 196x346  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 346 | 196 | 294 | 150 | 30 | 236 | 150 | 14 | 110 |
| 9      | 196x396  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 396 | 196 | 344 | 144 | 30 | 274 | 144 | 14 | 110 |
| 10     | 218x246  |           |    |    |    |    |    | ■  | ■  |    | ■  |    |    |     |     |        |     |     | 246 | 218 | 202 | 176 | 26 | 140 | 176 | 11 | 142 |
| 11     | 218x296  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 296 | 218 | 244 | 172 | 30 | 186 | 172 | 14 | 132 |
| 12     | 246x246  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 246 | 246 | 200 | 200 | 30 | 130 | 200 | 14 | 160 |
| 13     | 246x296  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 296 | 246 | 244 | 200 | 30 | 186 | 200 | 14 | 160 |
| 14     | 246x346  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 346 | 246 | 294 | 194 | 30 | 224 | 194 | 14 | 160 |
| 15     | 246x396  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 396 | 246 | 340 | 198 | 30 | 284 | 198 | 14 | 152 |
| 16     | 246x446  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 446 | 246 | 394 | 194 | 30 | 324 | 194 | 14 | 160 |
| 17     | 246x496  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 496 | 246 | 444 | 194 | 30 | 374 | 194 | 14 | 160 |
| 18     | 296x296  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 296 | 296 | 244 | 250 | 30 | 186 | 250 | 14 | 210 |
| 19     | 296x346  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 346 | 296 | 294 | 244 | 30 | 224 | 244 | 14 | 210 |
| 20     | 296x396  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 396 | 296 | 340 | 248 | 30 | 284 | 248 | 14 | 202 |
| 21     | 296x446  |           |    |    |    |    |    |    | ○  |    | ○  |    |    | ○   |     |        |     |     | 446 | 296 | 394 | 244 | 30 | 324 | 244 | 14 | 210 |
| 22     | 296x496  |           |    |    |    |    |    |    | ○  |    | ○  |    |    | ○   |     |        |     |     | 496 | 296 | 444 | 244 | 30 | 374 | 244 | 14 | 210 |
| 23     | 296x546  |           |    |    |    |    |    |    | ○  |    | ○  |    |    | ○   |     |        |     |     | 546 | 296 | 494 | 244 | 30 | 424 | 244 | 14 | 210 |
| 24     | 296x596  |           |    |    |    |    |    |    | ○  |    | ○  |    |    | ○   |     |        | ○   |     | 596 | 296 | 544 | 244 | 30 | 474 | 244 | 14 | 210 |
| 25     | 346x346  |           |    |    |    |    |    |    | ■  |    | ■  |    |    | ■   |     |        |     |     | 346 | 346 | 294 | 294 | 30 | 224 | 294 | 14 | 260 |
| 26     | 346x396  |           |    |    |    |    |    |    | ■  | ■  | ■  |    |    | ■   |     |        |     |     | 396 | 346 | 316 | 274 | 42 | 230 | 274 | 18 | 222 |
| 27     | 346x446  |           |    |    |    |    |    |    | ○  | ○  | ○  |    |    | ○   |     |        |     |     | 446 | 346 | 374 | 274 | 42 | 280 | 274 | 18 | 222 |
| 28     | 346x496  |           |    |    |    |    |    |    | ○  | ○  | ○  |    |    | ○   |     |        |     |     | 496 | 346 | 416 | 274 | 42 | 330 | 274 | 18 | 222 |
| 29     | 346x546  |           |    |    |    |    |    |    |    | ○  | ○  |    |    | ○   |     |        |     |     | 546 | 346 | 474 | 274 | 42 | 380 | 274 | 18 | 222 |
| 30     | 346x596  |           |    |    |    |    |    |    |    | ○  | ○  |    |    | ○   |     |        |     |     | 596 | 346 | 524 | 274 | 42 | 430 | 274 | 18 | 222 |
| 31     | 396x396  |           |    |    |    |    |    |    | ■  | ■  | ■  |    |    | ■   |     |        |     |     | 396 | 396 | 324 | 324 | 42 | 230 | 324 | 18 | 272 |
| 32     | 396x446  |           |    |    |    |    |    |    | ○  | ○  | ○  |    |    | ○   |     |        |     |     | 446 | 396 | 374 | 324 | 42 | 280 | 324 | 18 | 272 |
| 33     | 396x496  |           |    |    |    |    |    |    |    | ○  | ○  |    |    | ○   |     |        |     |     | 496 | 396 | 424 | 324 | 42 | 330 | 324 | 18 | 272 |
| 34     | 396x546  |           |    |    |    |    |    |    |    | ○  | ○  |    |    | ○   |     |        |     |     | 546 | 396 | 466 | 324 | 42 | 380 | 324 | 18 | 272 |
| 35     | 396x596  |           |    |    |    |    |    |    |    | ○  | ○  |    |    | ○   |     |        |     |     | 596 | 396 | 524 | 324 | 42 | 430 | 324 | 18 | 272 |
| 36     | 446x446  |           |    |    |    |    |    |    | ○  | ○  | ○  |    |    | ○   |     |        |     |     | 446 | 446 | 374 | 374 | 42 | 280 | 374 | 18 | 322 |
| 37     | 446x496  |           |    |    |    |    |    |    |    | ○  | ○  |    |    | ○   |     |        |     |     | 496 | 446 | 424 | 374 | 42 | 330 | 374 | 18 | 322 |

## AKS-41



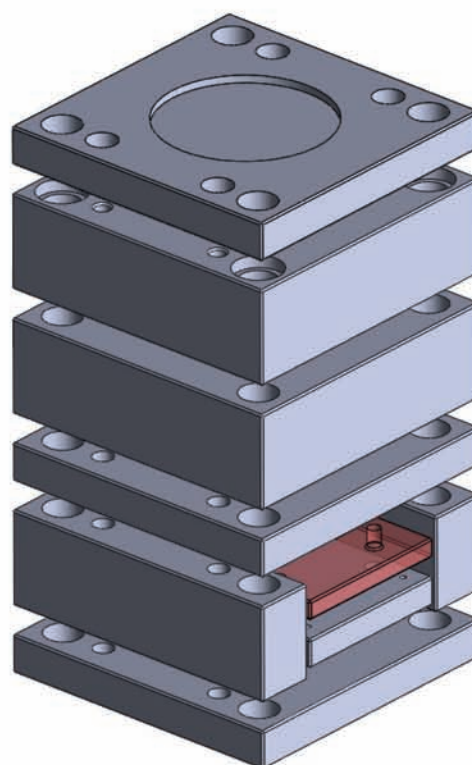
**Material**  
1.1730

**Płyta**  
 dostępna  
 na zapytanie

| WYMIAR |     |     |     |    |     |     |    |     | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    | KORPUS |     |     |     |     |     |          |         |    |
|--------|-----|-----|-----|----|-----|-----|----|-----|-----------|----|----|----|----|----|----|----|----|----|----|--------|-----|-----|-----|-----|-----|----------|---------|----|
| A      | B   | Ak  | Bk  | Dk | As  | Bs  | D1 | B5  | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96     | 116 | 136 | 156 | 176 | 196 | Gabaryty | Nr      |    |
| 546    | 446 | 474 | 374 | 42 | 380 | 374 | 18 | 322 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   |     |     |     |     | 446x546  | 38      |    |
| 596    | 446 | 524 | 374 | 42 | 430 | 374 | 18 | 322 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 446x596 | 39 |
| 696    | 446 | 624 | 374 | 42 | 530 | 374 | 18 | 322 |           |    |    |    |    |    |    |    |    | o  | o  | o      | o   | o   |     |     |     |          | 446x696 | 40 |
| 496    | 496 | 424 | 424 | 42 | 330 | 424 | 18 | 372 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 496x496 | 41 |
| 546    | 496 | 474 | 424 | 42 | 380 | 424 | 18 | 372 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 496x546 | 42 |
| 596    | 496 | 524 | 424 | 42 | 430 | 424 | 18 | 372 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 496x596 | 43 |
| 696    | 496 | 624 | 424 | 42 | 530 | 424 | 18 | 372 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 496x696 | 44 |
| 546    | 546 | 474 | 474 | 42 | 380 | 474 | 18 | 422 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 546x546 | 45 |
| 596    | 546 | 524 | 474 | 42 | 430 | 474 | 18 | 422 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 546x596 | 46 |
| 696    | 546 | 624 | 474 | 42 | 530 | 474 | 18 | 422 |           |    |    |    |    |    |    |    |    | o  | o  | o      | o   | o   |     |     |     |          | 546x696 | 47 |
| 696    | 296 | 624 | 224 | 42 | 530 | 224 | 18 | 172 |           |    |    |    |    |    |    |    |    | o  | o  | o      | o   | o   |     |     |     |          | 296x696 | 48 |
| 696    | 346 | 624 | 274 | 42 | 530 | 274 | 18 | 222 |           |    |    |    |    |    |    |    |    | o  | o  | o      | o   | o   |     |     |     |          | 346x696 | 49 |
| 796    | 346 | 724 | 274 | 42 | 630 | 274 | 18 | 222 |           |    |    |    |    |    |    |    |    |    | o  | o      | o   | o   | o   |     |     |          | 346x796 | 50 |
| 696    | 396 | 624 | 324 | 42 | 530 | 324 | 18 | 272 |           |    |    |    |    |    |    |    | o  | o  | o  | o      | o   | o   |     |     |     |          | 396x696 | 51 |
| 796    | 396 | 724 | 324 | 42 | 630 | 324 | 18 | 272 |           |    |    |    |    |    |    |    |    | o  | o  | o      | o   | o   | o   |     |     |          | 396x796 | 52 |
| 896    | 396 | 824 | 324 | 42 | 730 | 324 | 18 | 272 |           |    |    |    |    |    |    |    |    |    | o  | o      | o   | o   | o   |     |     |          | 396x896 | 53 |
| 796    | 446 | 724 | 374 | 42 | 630 | 374 | 18 | 322 |           |    |    |    |    |    |    |    |    |    | o  | o      | o   | o   | o   |     |     |          | 446x796 | 54 |
| 896    | 446 | 824 | 374 | 42 | 730 | 374 | 18 | 322 |           |    |    |    |    |    |    |    |    |    | o  | o      | o   | o   | o   |     |     |          | 446x896 | 55 |
| 796    | 496 | 692 | 392 | 54 | 574 | 392 | 22 | 328 |           |    |    |    |    |    |    |    |    |    | o  | o      | o   | o   | o   |     |     |          | 496x796 | 56 |
| 896    | 496 | 792 | 392 | 54 | 674 | 392 | 22 | 328 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 496x896 | 57 |
| 996    | 496 | 892 | 392 | 54 | 774 | 392 | 22 | 328 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 496x996 | 58 |
| 796    | 546 | 692 | 442 | 54 | 574 | 442 | 22 | 378 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 546x796 | 59 |
| 896    | 546 | 792 | 442 | 54 | 674 | 442 | 22 | 378 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 546x896 | 60 |
| 996    | 546 | 892 | 442 | 54 | 774 | 442 | 22 | 378 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 546x996 | 61 |
| 596    | 596 | 524 | 524 | 42 | 430 | 524 | 18 | 472 |           |    |    |    |    |    |    | o  | o  | o  | o  | o      | o   | o   |     |     |     |          | 596x596 | 62 |
| 696    | 596 | 592 | 492 | 54 | 474 | 492 | 22 | 428 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 596x696 | 63 |
| 796    | 596 | 692 | 492 | 54 | 574 | 492 | 22 | 428 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 596x796 | 64 |
| 896    | 596 | 792 | 492 | 54 | 674 | 492 | 22 | 428 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 596x896 | 65 |
| 996    | 596 | 892 | 492 | 54 | 774 | 492 | 22 | 428 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 596x996 | 66 |
| 696    | 696 | 592 | 592 | 54 | 474 | 592 | 22 | 528 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 696x696 | 67 |
| 796    | 696 | 692 | 592 | 54 | 574 | 592 | 22 | 528 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 696x796 | 68 |
| 896    | 696 | 792 | 592 | 54 | 674 | 592 | 22 | 528 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 696x896 | 69 |
| 996    | 696 | 892 | 592 | 54 | 774 | 592 | 22 | 528 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 696x996 | 70 |
| 796    | 796 | 692 | 692 | 54 | 574 | 692 | 22 | 628 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 796x796 | 71 |
| 896    | 796 | 792 | 692 | 54 | 674 | 692 | 22 | 628 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 796x896 | 72 |
| 996    | 796 | 892 | 692 | 54 | 774 | 692 | 22 | 628 |           |    |    |    |    |    |    |    |    |    |    | o      | o   | o   | o   |     |     |          | 796x996 | 73 |

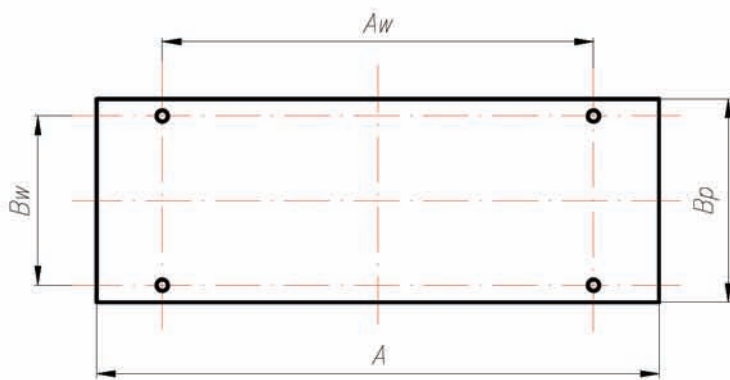
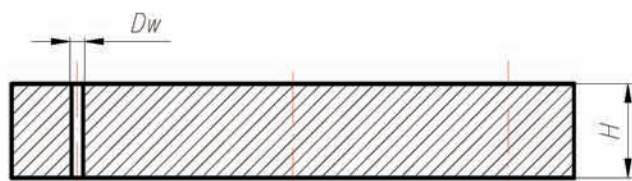
## AKS-51

Płyta wypychaczy



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     | WYMIAR |     |     |     |     |     |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|--------|-----|-----|-----|-----|-----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176    | 196 | A   | Bp  | Bw  | Aw  | Dw |
| 1      | 156X156  | ■         |    |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 156 | 90  | 68  | 100 | 8  |
| 2      | 156X196  | ■         |    |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 196 | 90  | 68  | 140 | 8  |
| 3      | 156x246  | ■         |    |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 90  | 68  | 186 | 8  |
| 4      | 156x296  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 90  | 68  | 236 | 8  |
| 5      | 190x246  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 196 | 118 | 96  | 132 | 8  |
| 6      | 196x196  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 112 | 90  | 182 | 8  |
| 7      | 196x296  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 108 | 90  | 230 | 8  |
| 8      | 196x346  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 108 | 90  | 280 | 8  |
| 9      | 196x396  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 108 | 90  | 330 | 8  |
| 10     | 218x246  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 140 | 118 | 182 | 8  |
| 11     | 218x296  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 130 | 108 | 230 | 8  |
| 12     | 246x246  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 158 | 130 | 180 | 8  |
| 13     | 246x296  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 158 | 130 | 230 | 8  |
| 14     | 246x346  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 158 | 136 | 286 | 8  |
| 15     | 246x396  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 150 | 122 | 330 | 8  |
| 16     | 246x446  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 158 | 130 | 380 | 8  |
| 17     | 246x496  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 158 | 130 | 430 | 8  |
| 18     | 296x296  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 208 | 180 | 230 | 8  |
| 19     | 296x346  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 208 | 186 | 286 | 8  |
| 20     | 296x396  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 200 | 176 | 330 | 8  |
| 21     | 296x446  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 208 | 184 | 380 | 8  |
| 22     | 296x496  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 208 | 180 | 418 | 10 |
| 23     | 296x546  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 546 | 208 | 180 | 468 | 10 |
| 24     | 296x596  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 596 | 208 | 180 | 518 | 10 |
| 25     | 346x346  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 258 | 236 | 286 | 8  |
| 26     | 346x396  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 218 | 190 | 320 | 10 |
| 27     | 346x446  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 218 | 186 | 364 | 10 |
| 28     | 346x496  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 218 | 190 | 420 | 10 |
| 29     | 346x546  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 546 | 218 | 190 | 470 | 10 |
| 30     | 346x596  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 596 | 218 | 190 | 520 | 10 |
| 31     | 396x396  |           | ■  |    |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 268 | 236 | 314 | 10 |
| 32     | 396x446  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 268 | 240 | 364 | 10 |
| 33     | 396x496  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 268 | 240 | 414 | 10 |
| 34     | 396x546  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 546 | 268 | 240 | 464 | 10 |
| 35     | 396x596  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 596 | 268 | 240 | 514 | 10 |
| 36     | 446x446  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 318 | 286 | 364 | 10 |
| 37     | 446x496  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 318 | 286 | 414 | 10 |

## AKS-51



**Material**  
1.1730

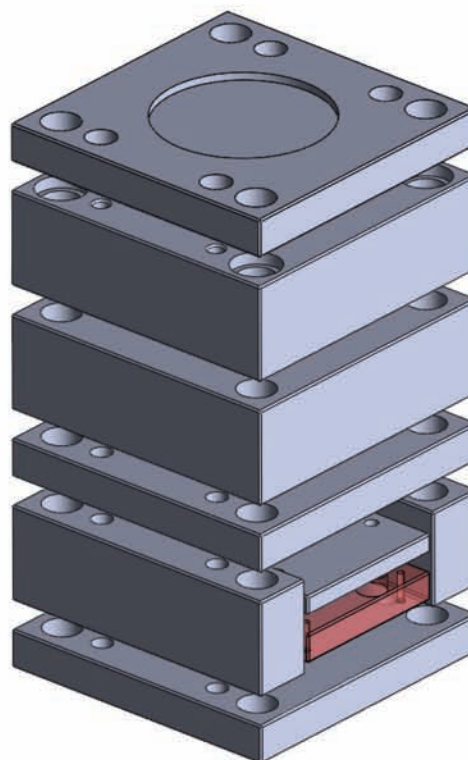
**Płyta**  
■ dostępna  
○ na zapytanie

| WYMIAR |     |     |     |    | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     | KORPUS |     |     |          |         |    |
|--------|-----|-----|-----|----|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|--------|-----|-----|----------|---------|----|
| A      | Bp  | Bw  | Aw  | Dw | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156    | 176 | 196 | Gabaryty | Nr      |    |
| 546    | 318 | 286 | 464 | 10 |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |        |     |     |          | 446x546 | 38 |
| 596    | 318 | 286 | 514 | 10 |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |        |     |     |          | 446x596 | 39 |
| 696    | 318 | 286 | 614 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 446x696 | 40 |
| 496    | 368 | 336 | 414 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x496 | 41 |
| 546    | 368 | 336 | 464 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x546 | 42 |
| 596    | 368 | 336 | 514 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x596 | 43 |
| 696    | 368 | 336 | 614 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x696 | 44 |
| 546    | 418 | 386 | 464 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 546x546 | 45 |
| 596    | 418 | 386 | 514 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 546x596 | 46 |
| 696    | 418 | 386 | 614 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 546x696 | 47 |
| 696    | 168 | 140 | 620 | 10 |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |        |     |     |          | 296x696 | 48 |
| 696    | 218 | 190 | 620 | 10 |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |        |     |     |          | 346x696 | 49 |
| 796    | 218 | 186 | 714 | 10 |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |        |     |     |          | 346x796 | 50 |
| 696    | 268 | 240 | 614 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 396x696 | 51 |
| 796    | 268 | 236 | 714 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 396x796 | 52 |
| 896    | 268 | 236 | 814 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 396x896 | 53 |
| 796    | 318 | 286 | 714 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 446x796 | 54 |
| 896    | 318 | 286 | 814 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 446x896 | 55 |
| 796    | 324 | 288 | 710 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x796 | 56 |
| 896    | 324 | 288 | 810 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x896 | 57 |
| 996    | 324 | 288 | 910 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 496x996 | 58 |
| 796    | 374 | 338 | 710 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 546x796 | 59 |
| 896    | 374 | 338 | 810 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 546x896 | 60 |
| 996    | 374 | 338 | 910 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 546x996 | 61 |
| 596    | 468 | 436 | 514 | 10 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 596x596 | 62 |
| 696    | 424 | 388 | 610 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 596x696 | 63 |
| 796    | 424 | 388 | 710 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 596x796 | 64 |
| 896    | 424 | 388 | 810 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 596x896 | 65 |
| 996    | 424 | 388 | 910 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 596x996 | 66 |
| 696    | 524 | 488 | 610 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 696x696 | 67 |
| 796    | 524 | 488 | 710 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 696x796 | 68 |
| 896    | 524 | 488 | 810 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 696x896 | 69 |
| 996    | 524 | 488 | 910 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 696x996 | 70 |
| 796    | 624 | 588 | 710 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 796x796 | 71 |
| 896    | 624 | 588 | 810 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 796x896 | 72 |
| 996    | 624 | 588 | 910 | 12 |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |        |     |     |          | 796x996 | 73 |



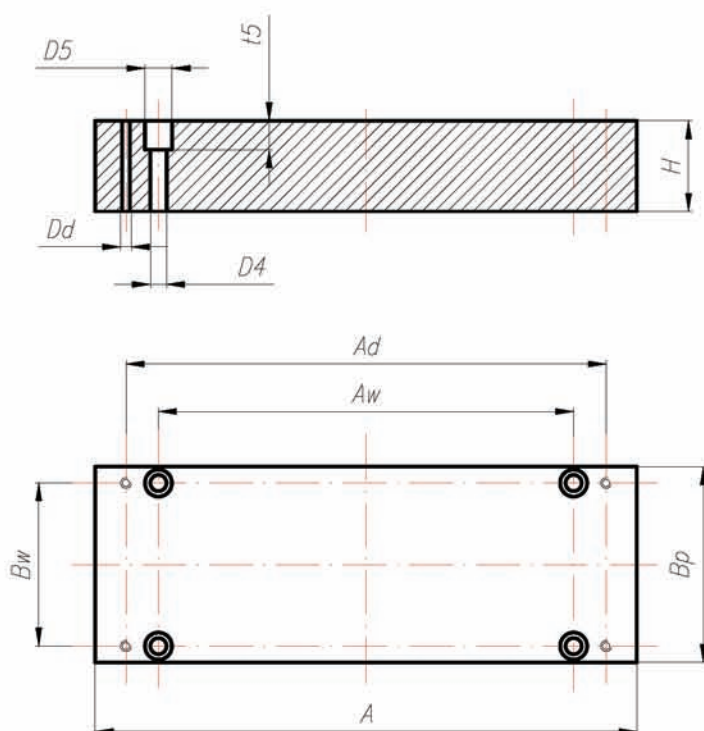
## AKS-61

Płyta oporowa wypychaczy



| KORPUS |          | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    |    |    |     |     |     | WYMIAR |     |     |     |     |     |    |    |    |     |    |
|--------|----------|-----------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|--------|-----|-----|-----|-----|-----|----|----|----|-----|----|
| Nr     | Gabaryty | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86 | 96 | 116 | 136 | 156 | 176    | 196 | A   | Bp  | Aw  | Bw  | D4 | D5 | t5 | Ad  | Dd |
| 1      | 156X156  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 156 | 90  | 100 | 68  | 9  | 15 | 9  | 136 | 4  |
| 2      | 156X196  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 196 | 90  | 140 | 68  | 9  | 15 | 9  | 172 | 4  |
| 3      | 156x246  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 90  | 186 | 68  | 9  | 15 | 9  | 224 | 4  |
| 4      | 156x296  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 90  | 236 | 68  | 9  | 15 | 9  | 274 | 4  |
| 5      | 190x246  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 196 | 118 | 132 | 96  | 9  | 15 | 9  | 166 | 4  |
| 6      | 196x196  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 112 | 182 | 90  | 9  | 15 | 9  | 216 | 4  |
| 7      | 196x296  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 108 | 230 | 90  | 9  | 15 | 9  | 266 | 4  |
| 8      | 196x346  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 108 | 280 | 90  | 9  | 15 | 9  | 314 | 4  |
| 9      | 196x396  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 108 | 330 | 90  | 9  | 15 | 9  | 364 | 4  |
| 10     | 218x246  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 140 | 182 | 118 | 9  | 15 | 9  | 216 | 4  |
| 11     | 218x296  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 130 | 230 | 108 | 9  | 15 | 9  | 266 | 4  |
| 12     | 246x246  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 246 | 158 | 180 | 130 | 9  | 15 | 9  | 214 | 4  |
| 13     | 246x296  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 158 | 230 | 130 | 9  | 15 | 9  | 264 | 4  |
| 14     | 246x346  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 158 | 286 | 136 | 9  | 15 | 9  | 324 | 4  |
| 15     | 246x396  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 150 | 330 | 122 | 9  | 15 | 9  | 364 | 4  |
| 16     | 246x446  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 158 | 380 | 130 | 9  | 15 | 9  | 414 | 4  |
| 17     | 246x496  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 158 | 430 | 130 | 9  | 15 | 9  | 464 | 4  |
| 18     | 296x296  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 296 | 208 | 230 | 180 | 9  | 15 | 9  | 266 | 4  |
| 19     | 296x346  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 208 | 286 | 186 | 9  | 15 | 9  | 324 | 4  |
| 20     | 296x396  |           |    |    | ■  |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 200 | 330 | 176 | 9  | 15 | 9  | 364 | 4  |
| 21     | 296x446  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 208 | 380 | 184 | 9  | 15 | 9  | 414 | 4  |
| 22     | 296x496  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 208 | 418 | 180 | 11 | 18 | 11 | 464 | 4  |
| 23     | 296x546  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 546 | 208 | 468 | 180 | 11 | 18 | 11 | 514 | 4  |
| 24     | 296x596  |           |    |    |    | ○  |    |    |    |    |    |    |    |     |     |     |        |     | 596 | 208 | 518 | 180 | 11 | 18 | 11 | 564 | 4  |
| 25     | 346x346  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 346 | 258 | 286 | 236 | 9  | 15 | 9  | 324 | 4  |
| 26     | 346x396  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 218 | 320 | 190 | 11 | 18 | 11 | 366 | 4  |
| 27     | 346x446  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 218 | 364 | 186 | 11 | 18 | 11 | 414 | 4  |
| 28     | 346x496  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 218 | 420 | 190 | 11 | 18 | 11 | 466 | 4  |
| 29     | 346x546  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 546 | 218 | 470 | 190 | 11 | 18 | 11 | 516 | 4  |
| 30     | 346x596  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 596 | 218 | 520 | 190 | 11 | 18 | 11 | 566 | 4  |
| 31     | 396x396  |           |    | ■  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 396 | 268 | 314 | 236 | 11 | 18 | 11 | 364 | 4  |
| 32     | 396x446  |           |    | ○  |    |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 268 | 364 | 240 | 11 | 18 | 11 | 414 | 4  |
| 33     | 396x496  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 268 | 414 | 240 | 11 | 18 | 11 | 460 | 4  |
| 34     | 396x546  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 546 | 268 | 464 | 240 | 11 | 18 | 11 | 510 | 4  |
| 35     | 396x596  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 596 | 268 | 514 | 240 | 11 | 18 | 11 | 560 | 4  |
| 36     | 446x446  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 446 | 318 | 364 | 286 | 11 | 18 | 11 | 414 | 4  |
| 37     | 446x496  |           |    |    | ○  |    |    |    |    |    |    |    |    |     |     |     |        |     | 496 | 318 | 414 | 286 | 11 | 18 | 11 | 464 | 4  |

## AKS-61



**Material**  
 1.1730  
 1.2311

**Płyta**  
 ■ dostępna  
 ○ na zapytanie

| WYMIAR |     |     |     |    |    |    |     |    |  | GRUBOŚĆ H |    |    |    |    |    |    |    |    |    | KORPUS |    |     |     |     |     |     |          |         |    |
|--------|-----|-----|-----|----|----|----|-----|----|--|-----------|----|----|----|----|----|----|----|----|----|--------|----|-----|-----|-----|-----|-----|----------|---------|----|
| A      | Bp  | Aw  | Bw  | D4 | D5 | t5 | Ad  | Dd |  | 9         | 12 | 17 | 22 | 27 | 36 | 46 | 56 | 66 | 76 | 86     | 96 | 116 | 136 | 156 | 176 | 196 | Gabaryty | Nr      |    |
| 546    | 318 | 464 | 286 | 11 | 18 | 11 | 514 | 4  |  |           |    |    |    | ○  |    |    |    |    |    |        |    |     |     |     |     |     | 446x546  | 38      |    |
| 596    | 318 | 514 | 286 | 11 | 18 | 11 | 564 | 4  |  |           |    |    |    | ○  |    |    |    |    |    |        |    |     |     |     |     |     |          | 446x596 | 39 |
| 696    | 318 | 614 | 286 | 11 | 18 | 11 | 664 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 446x696 | 40 |
| 496    | 368 | 414 | 336 | 11 | 18 | 11 | 464 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x496 | 41 |
| 546    | 368 | 464 | 336 | 11 | 18 | 11 | 514 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x546 | 42 |
| 596    | 368 | 514 | 336 | 11 | 18 | 11 | 564 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x596 | 43 |
| 696    | 368 | 614 | 336 | 11 | 18 | 11 | 664 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x696 | 44 |
| 546    | 418 | 464 | 386 | 11 | 18 | 11 | 514 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 546x546 | 45 |
| 596    | 418 | 514 | 386 | 11 | 18 | 11 | 564 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 546x596 | 46 |
| 696    | 418 | 614 | 386 | 11 | 18 | 11 | 664 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 546x696 | 47 |
| 696    | 168 | 620 | 140 | 11 | 18 | 11 | 666 | 4  |  |           |    |    |    | ○  |    |    |    |    |    |        |    |     |     |     |     |     |          | 296x696 | 48 |
| 696    | 218 | 620 | 190 | 11 | 18 | 11 | 666 | 4  |  |           |    |    |    | ○  |    |    |    |    |    |        |    |     |     |     |     |     |          | 346x696 | 49 |
| 796    | 218 | 714 | 186 | 11 | 18 | 11 |     |    |  |           |    |    |    | ○  |    |    |    |    |    |        |    |     |     |     |     |     |          | 346x796 | 50 |
| 696    | 268 | 614 | 240 | 11 | 18 | 11 | 660 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 396x696 | 51 |
| 796    | 268 | 714 | 236 | 11 | 18 | 11 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 396x796 | 52 |
| 896    | 268 | 814 | 236 | 11 | 18 | 11 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 396x896 | 53 |
| 796    | 318 | 714 | 286 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 446x796 | 54 |
| 896    | 318 | 814 | 286 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 446x896 | 55 |
| 796    | 324 | 710 | 288 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x796 | 56 |
| 896    | 324 | 810 | 288 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x896 | 57 |
| 996    | 324 | 910 | 288 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 496x996 | 58 |
| 796    | 374 | 710 | 338 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 546x796 | 59 |
| 896    | 374 | 810 | 338 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 546x896 | 60 |
| 996    | 374 | 910 | 338 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 546x996 | 61 |
| 596    | 468 | 514 | 436 | 11 | 18 | 11 | 564 | 4  |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 596x596 | 62 |
| 696    | 424 | 610 | 388 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 596x696 | 63 |
| 796    | 424 | 710 | 388 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 596x796 | 64 |
| 896    | 424 | 810 | 388 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 596x896 | 65 |
| 996    | 424 | 910 | 388 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 596x996 | 66 |
| 696    | 524 | 610 | 488 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 696x696 | 67 |
| 796    | 524 | 710 | 488 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 696x796 | 68 |
| 896    | 524 | 810 | 488 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 696x896 | 69 |
| 996    | 524 | 910 | 488 | 14 | 20 | 13 |     |    |  |           |    |    |    |    | ○  |    |    |    |    |        |    |     |     |     |     |     |          | 696x996 | 70 |
| 796    | 624 | 710 | 588 | 14 | 20 | 13 |     |    |  |           |    |    |    |    |    | ○  |    |    |    |        |    |     |     |     |     |     |          | 796x796 | 71 |
| 896    | 624 | 810 | 588 | 14 | 20 | 13 |     |    |  |           |    |    |    |    |    | ○  |    |    |    |        |    |     |     |     |     |     |          | 796x896 | 72 |
| 996    | 624 | 910 | 588 | 14 | 20 | 13 |     |    |  |           |    |    |    |    |    | ○  |    |    |    |        |    |     |     |     |     |     |          | 796x996 | 73 |